



**NOTES.**

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

4 PARTS WITH QTY OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

**KEY:**

■ RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● GREASE LIGHTLY.

REF.	QTY	PART NO	DESCRIPTION	ITEM NO
REF.		21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
REF.		5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143
REF.		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141
REF.		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140
REF.		22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138
REF.		21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137
REF.		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135
REF.	2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134
REF.	4	21024-4	WASHER, LOCK (NO 10) FEED ROD GUIDE	133
REF.	2	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132
REF.	2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131
REF.	2	21018-4	NUT, HEX MACH (4-40) DRAG	129
REF.	2	21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128
REF.	2	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127
REF.	2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126
REF.	2	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125
REF.	2	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124
REF.	4	21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123
REF.	1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122
REF.	1	1-21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	120
REF.	6-2	3715-5	SCR, PAN HD MACH (6-32 X 1.50) FEED ADJ	118
REF.	2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	115
REF.	1	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	114
REF.	4	3-21002-3	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	113
REF.	1	17177-1	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	112
REF.	2	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110
REF.	2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109
REF.	3	2-21000-8	SCR, SKT HD CAP (8-32 X .62) SHEAR BLADE	108
REF.	1	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	107
REF.	1	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	106
REF.	3	2-21000-9	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105
REF.	1	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104
REF.	3	2-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103
REF.	2	3-21000-8	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102
REF.	2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101
REF.	1	455745-1	GUARD, WINDOW	79
REF.	1	465184-9	LUBRICATOR ASSY	78
REF.	1	455985-1	OIL, LUBRICATING	77
REF.	1	454406-1	SPACER, LUB BRACKET	76
REF.	2	21017-2	DRIVE, SCREW	75
REF.	1	461264-1	PLATE, IDENTIFICATION	74
REF.	1	458109-1	WASHER, FLAT (SPECIAL)	73
REF.	1	690603-1	SPRING, ASSIST	72
REF.	1	690517-1	SPACER	71
REF.	1	22594-8	NUT, HEX	70
REF.	1	240628-1	PLATE, ADJ	69
REF.	1	240626-1	SHAFT, PIVOT	68
REF.	1	240633-1	BUSHING	67
REF.	1	455680-1	LEVER, INTERMEDIATE	66
REF.	1	240629-1	BLOCK, PIVOT	65
REF.	1	240632-2	SCREW, ADJ	64
REF.	1	240659-3	PIN, CAM ROLLER	63
REF.	1	240658-1	CAM, ROLLER	62
REF.	1	454398-1	ROD, FEED	61
REF.				60
REF.				59
REF.				58
REF.				57
REF.				56
REF.				55
REF.				54
REF.				53
REF.				52
REF.				51
REF.				50
REF.				49
REF.				48
REF.				47
REF.				46
REF.				45
REF.				44
REF.				43
REF.				42
REF.				41
REF.				40
REF.				39
REF.				38
REF.				37
REF.				36
REF.				35
REF.				34
REF.				33
REF.				32
REF.				31
REF.				30
REF.				29
REF.				28
REF.				27
REF.				26
REF.				25
REF.				24
REF.				23
REF.				22
REF.				21
REF.				20
REF.				19
REF.				18
REF.				17
REF.				16
REF.				15
REF.				14
REF.				13
REF.				12
REF.				11
REF.				10
REF.				9
REF.				8
REF.				7
REF.				6
REF.				5
REF.				4
REF.				3
REF.				2
REF.				1

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE LENGTH	42673	
A	.169	8			
B	.151	10			
C	NOT USED				
D	NOT USED				

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.210	F"		
INSUL	#	#	.852	A18039
WIRE RANGE	#10-#8		INSULATION RANGE	PRESS NO
REMARKS				
AMPOMATOR POST FEED				
ID PLATE (REF) 461264-1				

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

P/F	LTR	REVISION RECORD	APP DATE	P/F	LTR	REVISION RECORD	APP DATE