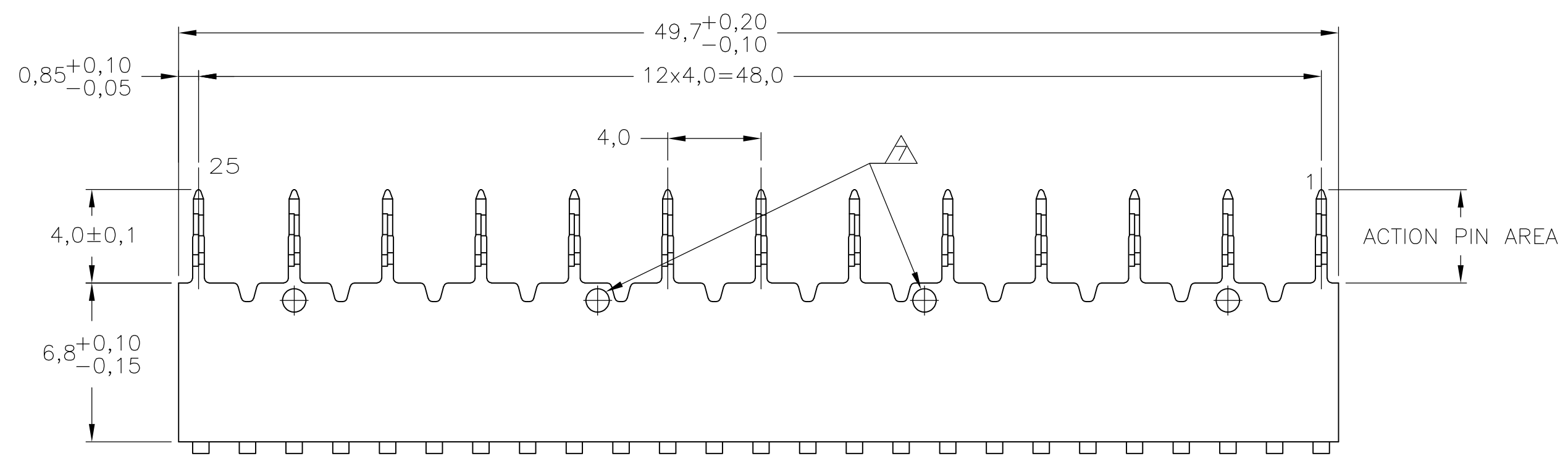
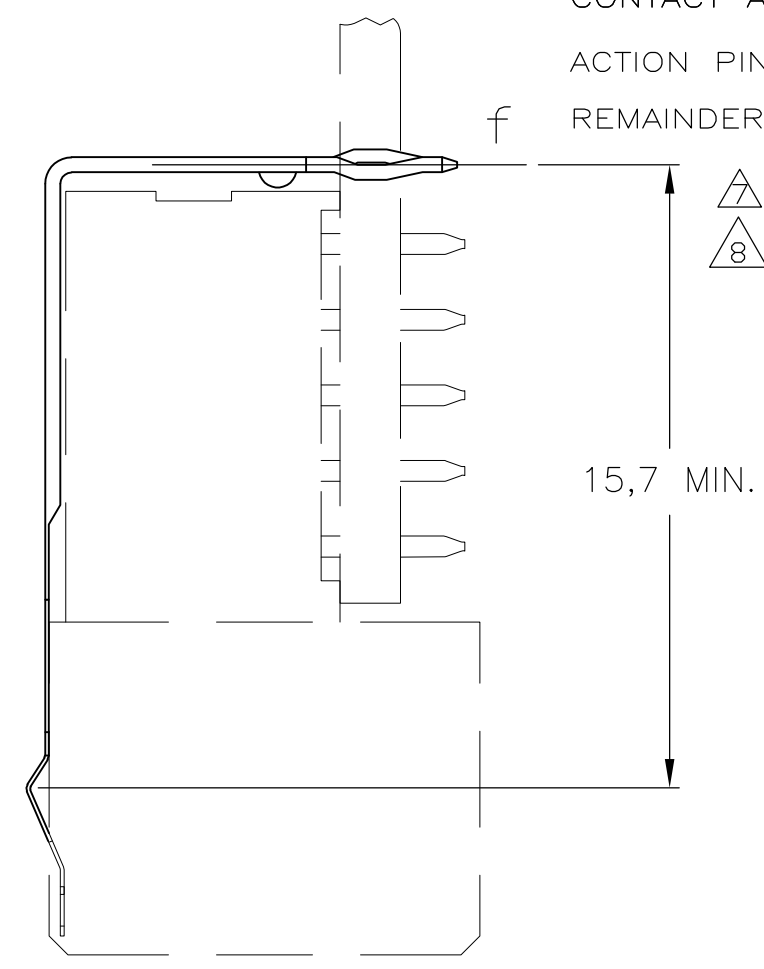
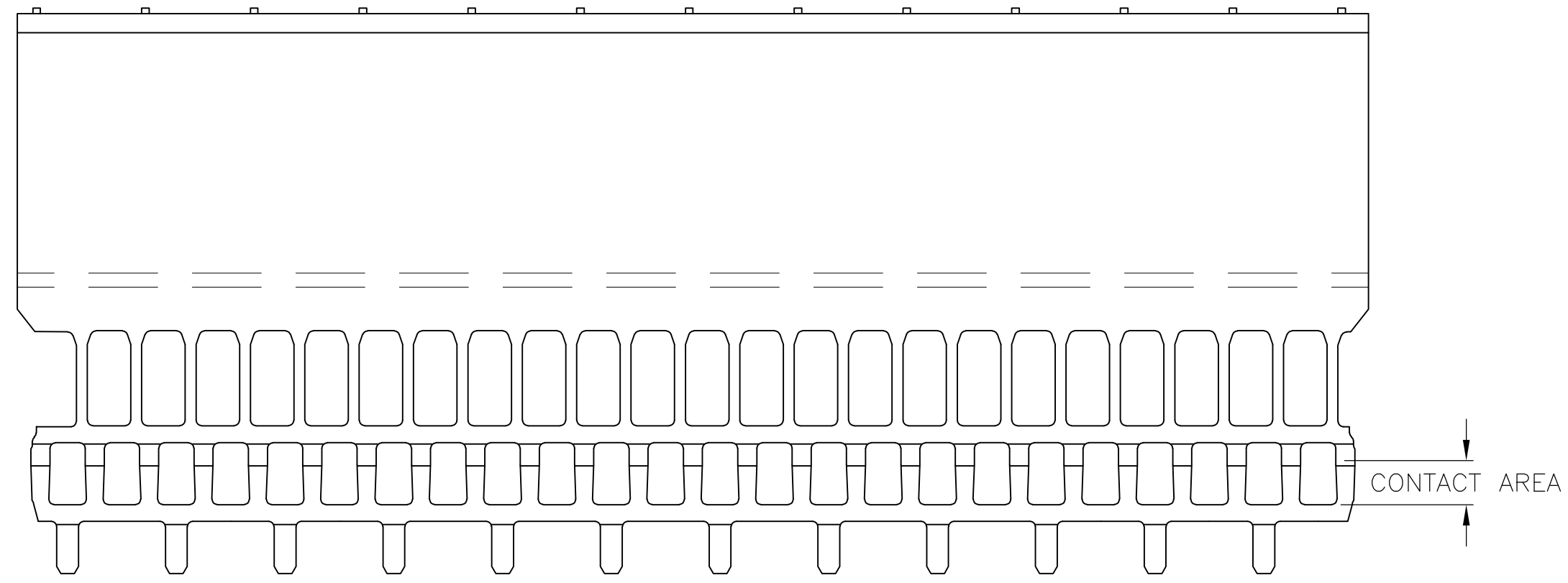


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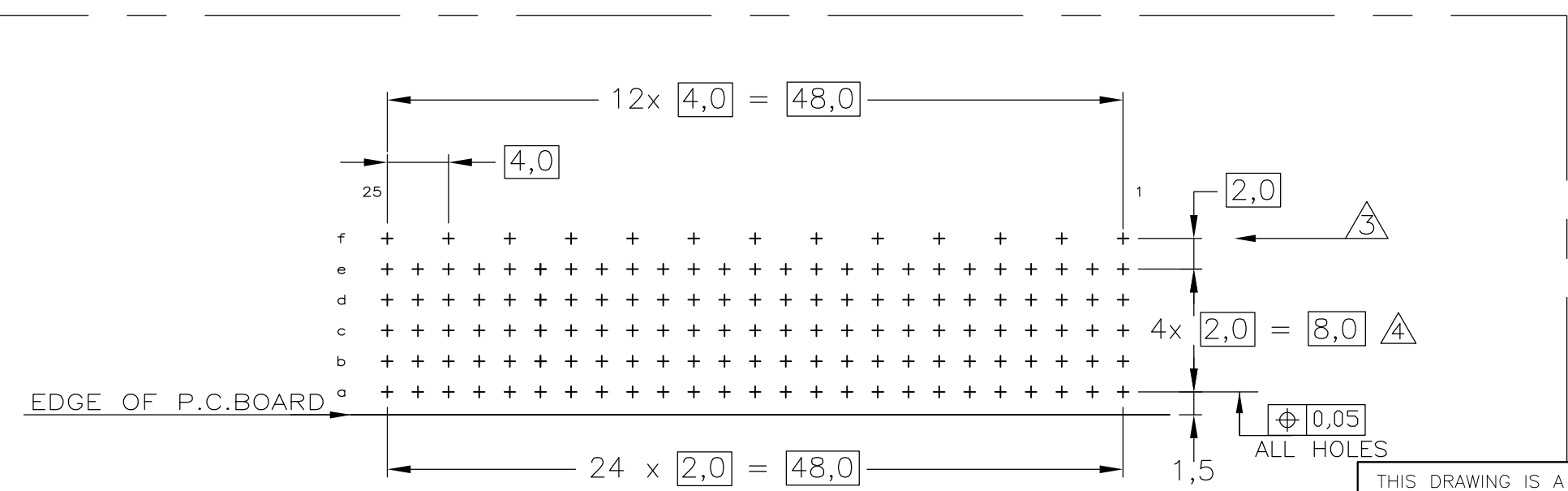
LOC	DIST	REVISIONS					
ES	-	P	LTR	DESCRIPTION	DATE	DWN	APVD
		F3		REV PER ECO-09-021826	05SEP09	KK	AEG
		G		ECR-10-019054	15SEP10	DP	MQW
		H		ECR-12-010544	03DEC12	SY	AC



- NOTES:
- ① PLATING:
 CONTACT AREA : 0.76µm Au. MIN. OVER 1.27µm Ni min.
 ACTION PIN : 0,5µm SnPb MIN.
 REMAINDER : Ni
 - ② MATERIAL; PHOSPHORBRONZE.
 - ③ ROW "f" 13 PLATED THROUGH HOLES FOR UPPERSHIELD
 - ④ HOLE PATTERN FOR FEMALE CONNECTOR TYPE B-25 COLUMNS
 125 PLATED-THROUGH HOLES AT 2x2mm SQUARE GRID
 - ⑤ SHIELD LUBRICATED WITH BELLCORE APPROVED LUBRICANT.
 TECHNICAL REF: TR-NWT-001217 ISSUE 1, SEPT. 1992.
 - ⑥ PLATING:
 CONTACT AREA : 0.76µm Au. MIN. OVER 1.27µm Ni min.
 ACTION PIN : 0.5µm SnPb MIN. ASTM B579 60/40
 REMAINDER : Ni



- ⑦ OPTIONAL DIMPLES AT DISCRETION OF DIE ENGINEER.
- ⑧ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



COMPONENT SIDE AS SHOWN
 RECOMMENDED PCB-HOLE LAY-OUT

P.C.B. HOLE DIM. ACTION PIN
 FOR DETAILS SEE APPLICATION SPECIFICATION

	FINISH	MATERIAL	PARTNUMBER
⑧ OBSOLETE	⑥ ⑤	②	1-338109-9
OBSOLETE	① ⑤	②	338109-9
OBSOLETE	①	②	-338109-2-

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: ±0.2	DWN D. TRUREN 28-11-96	Tyco Electronics Corporation 's-Hertogenbosch, Nederland
MATERIAL: -	FINISH: -	CHK W. v.d.HEIJDEN 28-11-96	
6-PLC ± ± 1-PLC ± ± 2-PLC ± ± 3-PLC ± ± 4-PLC ± ± ANGLES ± ±		APVD F. v.KONINGSBRUGGE	NAME
		PRODUCT SPEC 108-19082	Z-PACK 2mm HM
		APPLICATION SPEC 114-19029	GROUND RETURN UPPER SHIELD
		WEIGHT -	TYPE B-25 COLUMNS
		CUSTOMER DRAWING	SIZE A2 CAGE CODE 00779 DRAWING NO. C=338109 RESTRICTED TO -
		SCALE 5:1 SHEET 1 OF 1	REV H