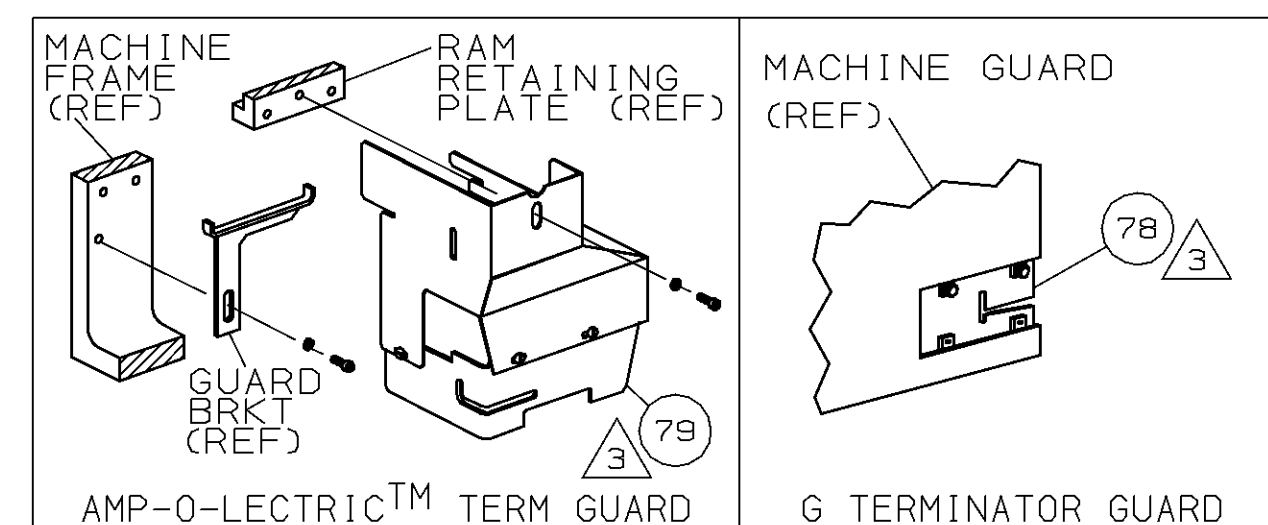
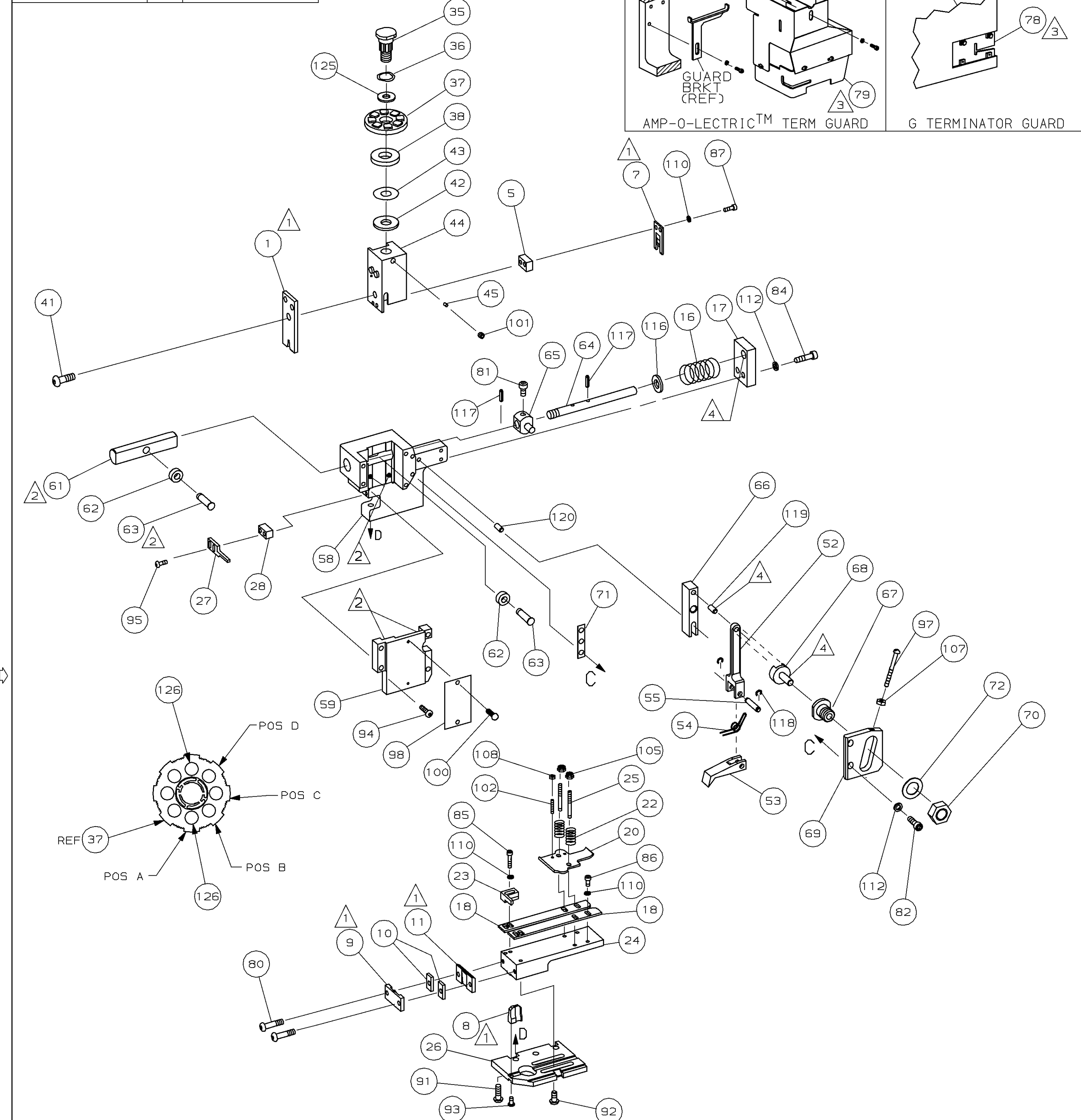


PART NUMBER	REV	FIRST USED
680439-1	A	122500-1
680439-2	A	565435-5

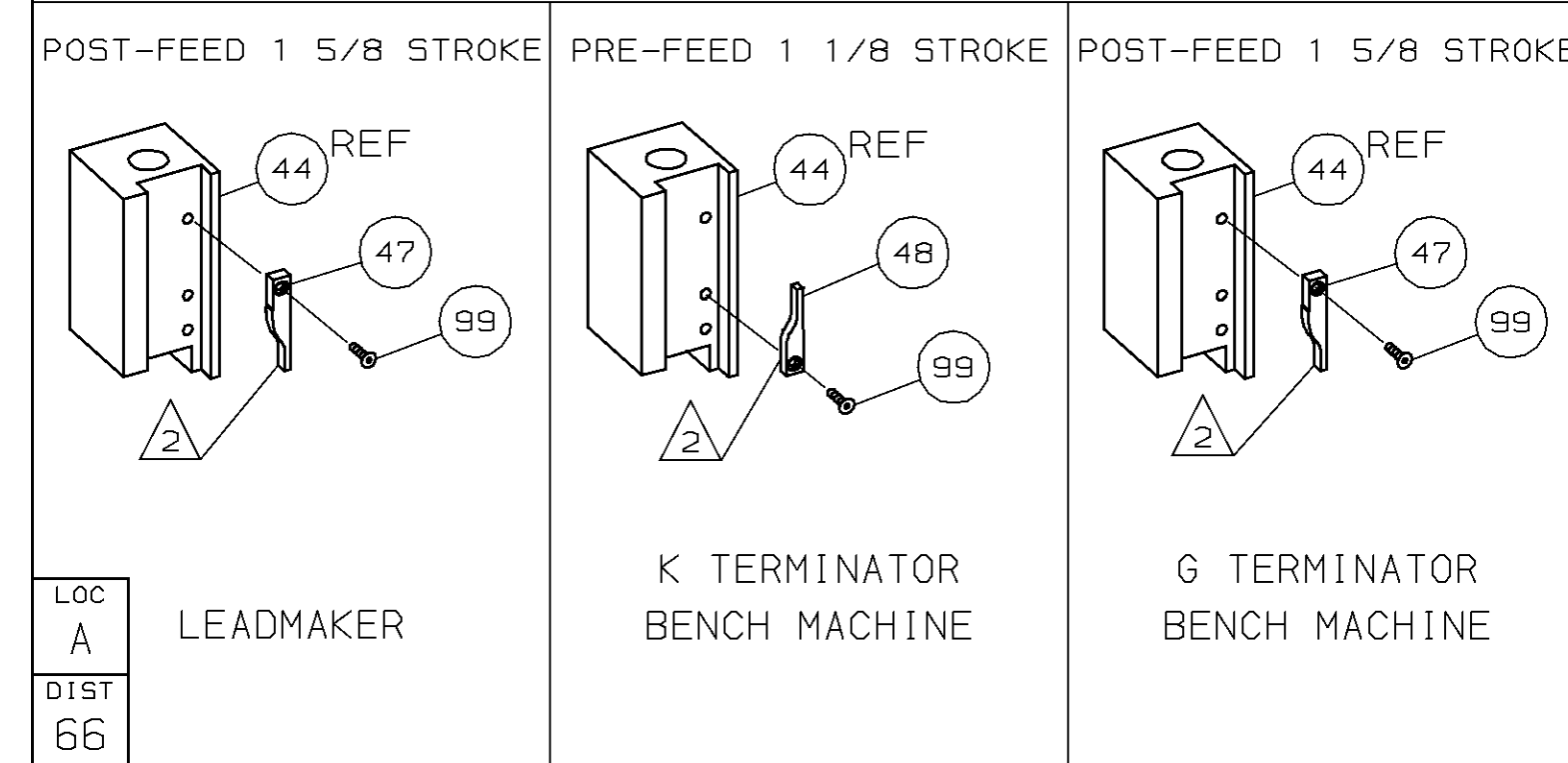


TERMINAL NAME: Ø .180 PLUG RECEPT		CRIMPING DATA	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.110 ±.002 [2.79 ±0.05mm]	9 ALUMINUM	
B	NOT	USED	
C	NOT	USED	
D	NOT	USED	
CRIMP	SIZE	TYPE	RANGE
WIRE	.155 [3.94mm]	F	9 ALUMINUM
INSUL	-	-	-

LEADMAKER & BENCH MODEL G		MECH POST FEED				
-1						
BENCH MODEL K		MECH PRE FEED				
1	1	-	A	22594-8	NUT, HEX	70
1	1	-	B	240628-1	PLATE, ADJ	69
1	1	-	B	240626-1	SHAFT, PIVOT	68
1	1	-	B	240633-1	BUSHING	67
1	1	-	A	455680-1	LEVER, INTERMEDIATE	66
1	1	-	B	240629-1	BLOCK, PIVOT	65
1	1	-	A	240632-2	SCR, ADJ	64
1	1	-	B	240659-3	PIN, CAM ROLLER	63
1	1	-	B	240658-1	CAM, ROLLER	62
1	1	-	B	454398-1	ROD, FEED	61
1	1	-	C	454220-1	CAP, RAM	59
1	1	-	D	453736-1	HOUSING	58
1	1	-				57
1	1	-	B	240624-1	PIN, FEED FINGER	55
1	1	-	B	691499-1	SPRING, FEED FINGER	54
1	1	-	B	240635-2	FINGER, FEED	53
1	1	-	B	240634-1	LEVER, TERMINAL	52
1	1	-				51
1	1	-				50
1	1	-	B	690602-5	CAM, PRE FEED 1 1/8 ST	48
-	1	-	B	690501-4	CAM, POST FEED 1 5/8 ST	47
1	1	-	A	690191-1	PLUG, NYLON	45
1	1	-	C	455674-1	RAM	44
1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	-	A	690124-1	WASHER, RAM	42
1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	41
1	1	-				40
1	1	-				39
1	1	-	A	690223-2	SPACER, INSULATION DISC	38
1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	-	A	22480-5	WASHER, SPRING	36
1	1	-	B	690212-1	POST, RAM	35
1	1	-				34
1	1	-				33
1	1	-				32
1	1	-	B	3-690451-2	SPACER, STRIPPER	28
1	1	-	A	455566-1	STRIPPER	27
1	1	-	C	455676-1	PLATE, BASE	26
2	2	-	A	22354-8	DRAG, STUD	25
1	1	-	B	455678-1	PLATE, STRIP GUIDE	24
1	1	-	C	240825-6	PLATE, STRIP HOLD DOWN	23
2	2	-	A	4-22281-1	SPRING, DRAG	22
1	1	-				21
1	1	-	A	454177-1	DRAG, STOCK	20
1	1	-				19
2	2	-	C	454204-4	GUIDE, STRIP (FRONT)	18
1	1	-	A	454178-1	GUIDE, FEED ROD	17
1	1	-	A	4-22284-9	SPRING, FEED RETURN	16
1	1	-				15
1	1	-				14
1	1	-				13
1	1	-				12
1	1	-	B	240644-1	PLATE, REAR SHEAR	11
2	2	-	C	2-240645-9	SPACER, SHEAR PLATE	10
1	1	-	B	240642-1	PLATE, FRONT SHEAR	9
1	1	-	D	3-240654-3	ANVIL	8
1	1	-	B	6-240651-0	BLADE, SLUG	7
1	1	-				6
1	1	-	C	2-240641-3	SPACER, SLUG BLADE	5
1	1	-				4
1	1	-				3
1	1	-				2
1	1	-	C	456415-2	CRIMPER, WIRE	1



QTY	REQD	PER	ASSY	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
				114-2017	.895	408-8039	458638-1	932
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- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5 FOR ALUMINUM WIRE
- 6 ITEM 78 USED WITH G TERMINATOR ONLY.
- 7 FEED OFF RECEPTACLE

QTY	REQD	PER	ASSY	U/M	DWG	SIZE	PART NO	DESCRIPTION	ITEM
-2	-1								

QTY	REQD	PER	ASSY	U/M	DWG	SIZE	PART NO	DESCRIPTION	ITEM
-2	-1								

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DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED.

DR C.ERISMAN 11MAR97 APP 11MAR97 J.DODDS

CHK 11MAR97 C.ERISMAN REL -

NAME END FEED HDM APPLICATOR MACHINE REF MINI APPL

SCALE - DWG NO 680439 SHEET 1 OF 1 REV A

REMOVE BURRS, BREAK SHARP EDGES R.015 MAX