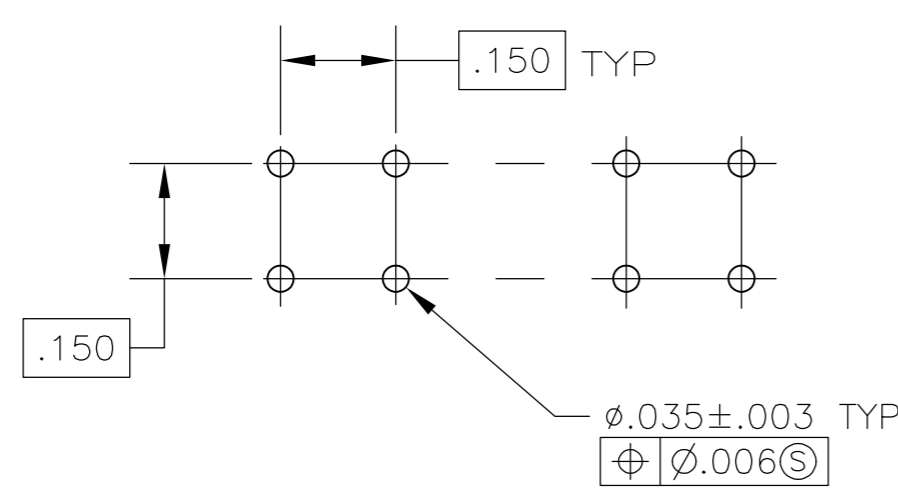
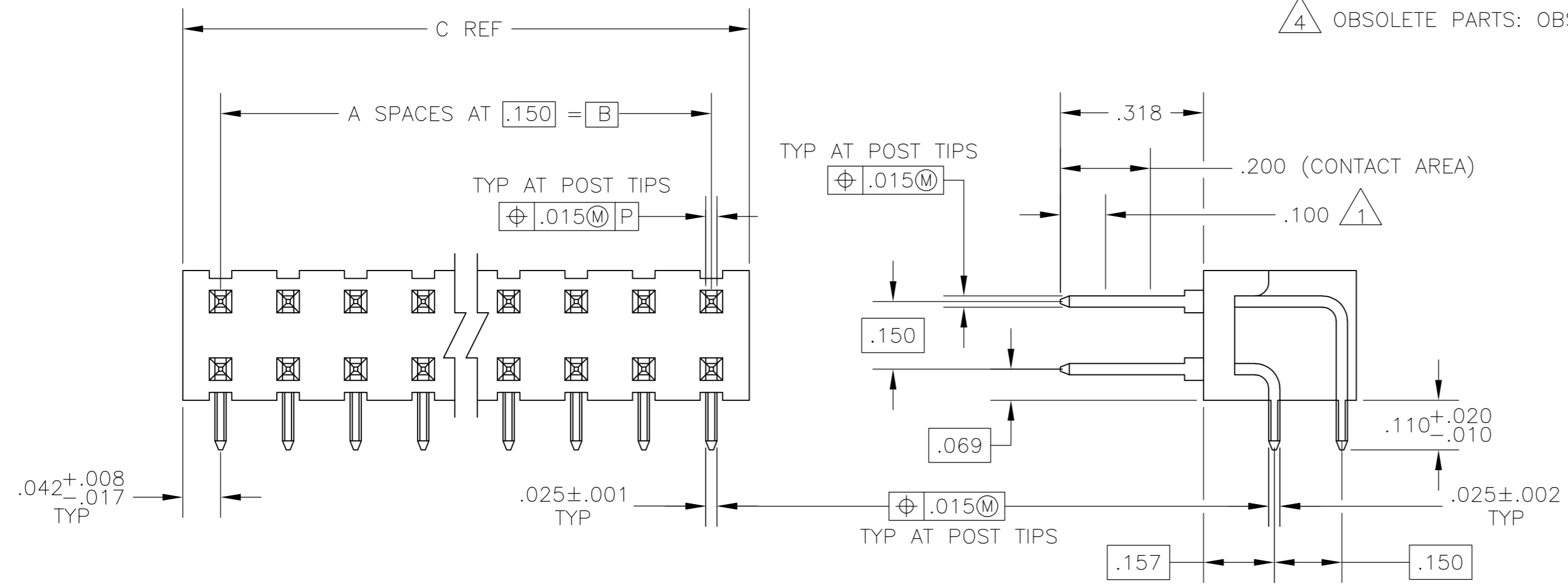


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LOC		DIST		REVISIONS				
P	LTR	DESCRIPTION			DATE	DWN	APVD	
	N1	REVISED PER ECO-09-020932			09SEP09	KK	AEG	

- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 3 PARTS PACKAGED IN TRAYS.
- 4 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT FOR MANUAL INSERTION

	C	B	A	NO OF POS	ASSEMBLY PART NUMBER	
3	OBSOLETE	1.584	1.500	10	22	2- 87229 -7
		3.834	3.750	25	52	2- 87229 -6
	OBSOLETE	3.684	3.600	24	50	2- -5
	OBSOLETE	3.534	3.450	23	48	2- -4
	OBSOLETE	3.384	3.300	22	46	2- -3
	OBSOLETE	3.234	3.150	21	44	2- -2
	OBSOLETE	3.084	3.000	20	42	2- -1
	OBSOLETE	2.934	2.850	19	40	2- -0
	OBSOLETE	2.784	2.700	18	38	1- -9
	OBSOLETE	2.634	2.550	17	36	1- -8
	OBSOLETE	2.484	2.400	16	34	1- -7
	OBSOLETE	2.334	2.250	15	32	1- -6
4	OBSOLETE	2.184	2.100	14	30	1- -5
	OBSOLETE	2.034	1.950	13	28	1- -4
	OBSOLETE	1.884	1.800	12	26	1- -3
		1.734	1.650	11	24	1- -2
	OBSOLETE	1.584	1.500	10	22	1- -1
4	OBSOLETE	1.434	1.350	9	20	1- -0
	OBSOLETE	1.284	1.200	8	18	-9
	OBSOLETE	1.134	1.050	7	16	-8
	OBSOLETE	.984	.900	6	14	-7
	OBSOLETE	.834	.750	5	12	-6
4	OBSOLETE	.684	.600	4	10	-5
	OBSOLETE	.534	.450	3	8	-4
		.384	.300	2	6	-3
	OBSOLETE	.234	.150	1	4	-2
	OBSOLETE	.084	-	-	2	87229-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	L. RINGLEY	8-5-85	Tyco Electronics Corporation Harrisburg, Pa 17105-3608
DIMENSIONS: INCHES		CHK	T J ZOLA	8-5-85	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	T J ZOLA	8-5-85	
0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± -		PRODUCT SPEC	NAME		
MATERIAL: HOUSING-FLAME RETARDANT THERMOPLASTIC, COLOR-BLACK, POSTS-PHOS. BRONZE		FINISH: .000030 GOLD ON CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000050 NICKEL		APPLICATION SPEC	
		WEIGHT	-		RESTRICTED TO
		CUSTOMER DRAWING		SCALE	4:1
		SIZE		A2	CAGE CODE
		DRAWING NO		00779	REV
		C=87229		1	N1