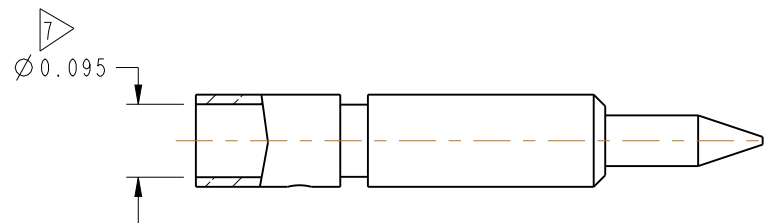
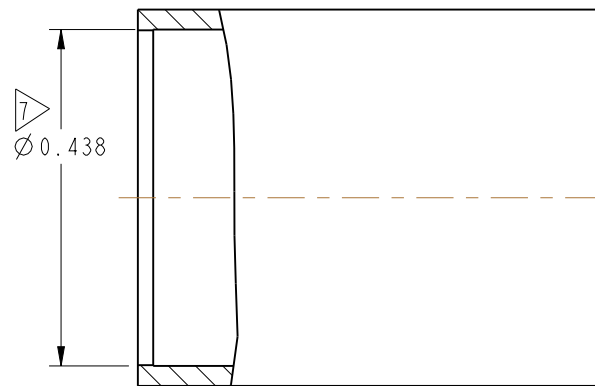


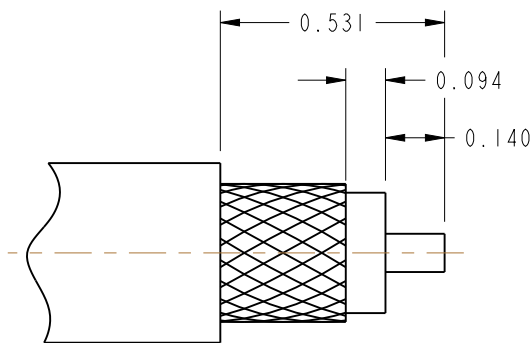
NOTES:

1. MATERIALS AND FINISHES :
 BODY, OUTER CONTACT & COUPLING NUT - BRASS, SILVER PLATING
 CONTACT - BRASS, GOLD PLATING
 OUTER FERRULE - COPPER, SILVER PLATING
 INSULATORS - PTFE, NATURAL
 GASKET - SILICONE RUBBER, RED
2. ELECTRICAL:
 A. IMPEDANCE: 50 OHM
3. MECHANICAL:
 A. DURABILITY: 500 CYCLES MIN.
 B. TEMPERATURE RANGE: -65°C TO +165°C
4. PACKAGING:
 A. QUANTITY: SINGLE PACK
 B. MARKING: BAG TO BE MARKED
 "AMPHENOL RF, 82-332, AND DATE CODE"
5. CABLE ASSEMBLY INSTRUCTIONS:
 A. TRIM CABLE AS SHOWN.
 B. INSERT CABLE CENTER CONDUCTOR TO CONTACT.
 C. SOLDER CONTACT TO CABLE OR CRIMP CONTACT TO CABLE.
 WHEN CRIMPING CONTACT TO CABLE, CRIMP WITH AMPHENOL TOOL M22520/1-01 WITH M22520/1-13 POSITIONER OR (AMPHENOL TOOL FRAME 227-944 WITH AMPHENOL DIE SET 221-1221-25, CLOSURE 'B' (0.100 HEX) NON CONFORMING).
 D. INSERT CABLE INTO CONNECTOR WITH BRAID OVER KNURL UNTIL IT BOTTOMS.
 E. CRIMP FERRULE WITH AMPHENOL TOOL 227-944 (M22520/5-01) AND DIE SET 227-1221-25 CAVITY 'A' (.429 HEX) OR (M22520/5-25, CLOSURE 'A')
6. HEAT SHRINK TUBING SUPPLIED ON REQUEST (68180-4)

 SHOWS CABLE ENTRY DIMENSIONS.

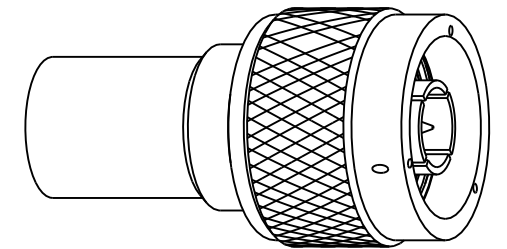


THIRD ANGLE PROJ. 



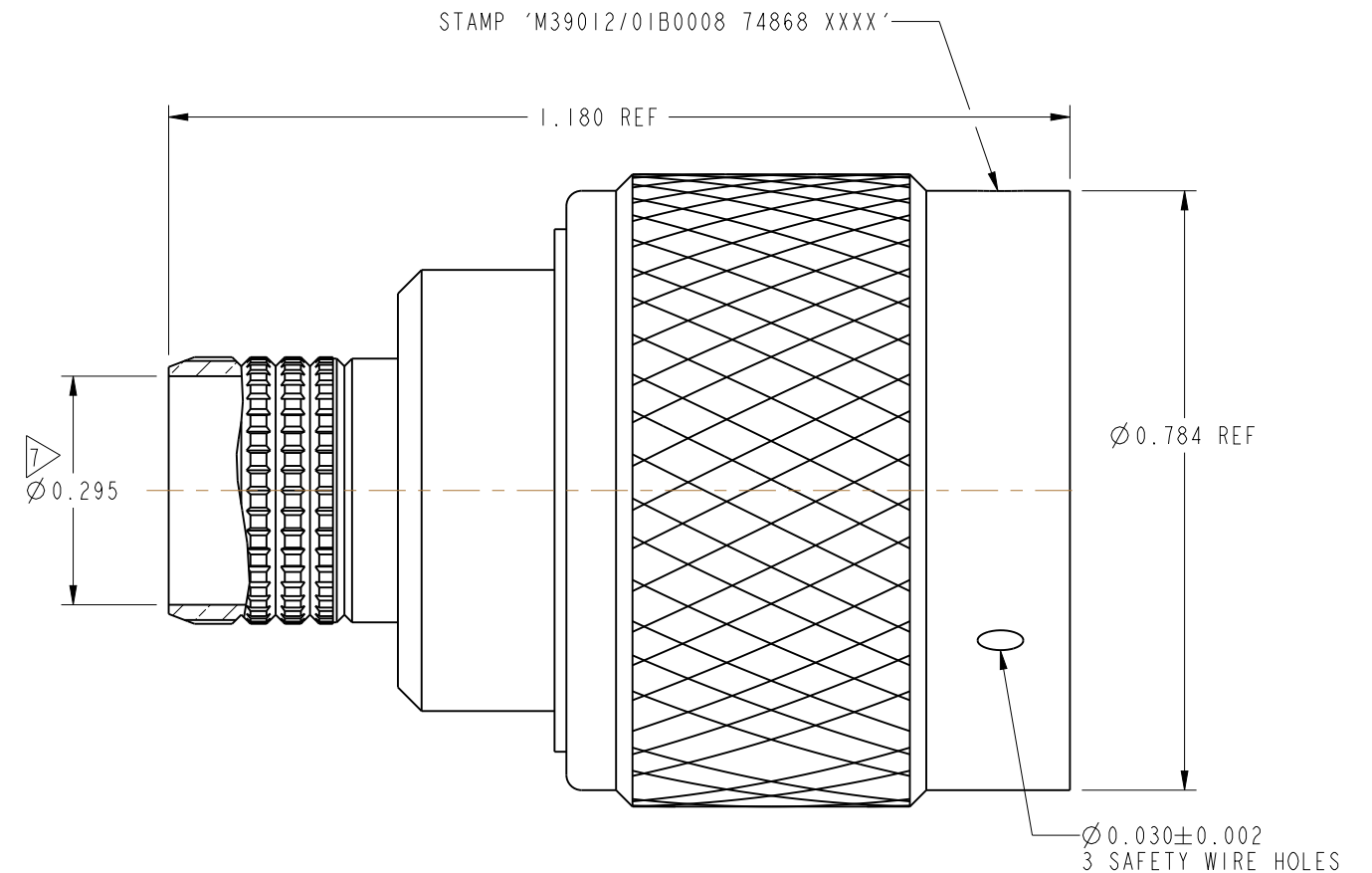
RECOMMENDED CABLE STRIPPING DIMENSIONS

REV		DESCRIPTION	DATE	ECO	APPR
--	--	RELEASE TO MFG.	--	--	--
Y		REDRAWN IN PRO-E & COD ADDED	11/18/13	49751	RAK



SCALE 1.500

MIL-C-39012 INSPECTION



CUSTOMER OUTLINE DRAWING
 ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE: 2 PLACE DECIMAL 3 PLACE DECIMAL ANGLES ±.015 (0,381 mm) ±.005 (0,127 mm) ± 1°	MATERIAL	DRAWN	DATE	TITLE QUICK CRIMP "N" PLUG FOR RG 9/U, 9A/U, 98/U & 214/U CABLES		Amphenol RF www.amphenolrf.com	
	SEE NOTES	ABHAYA KISHORE	04-Oct-13				
NOTICE - These drawings, specifications, or other data (1) are, and remain the property of Amphenol corp. (2) must be returned upon request; and (3) are confidential and not to be disclosed to any person other than those to whom they are given by Amphenol Corp. the furnishing of these drawings, specifications, or other data by Amphenol Corp., or to any other person to anyone for any purpose is not to be regarded by implication or otherwise in any manner licensing, granting rights to permitting such holder or any other person to manufacture, use or sell any product, process or design, patented or otherwise, that may in any way be related to or disclosed by said drawings, specifications, or other data.	REFERENCE	ENGINEER	DATE	SCALE: 4.0:1.0 SHEET 2 OF 2		DRAWING NO.82-332	
	MIL-C-39012/01B008	O. BARTHELMES	11/18/13			DWG SIZE B	
	CONFIGURATION LEVEL: In Work	APPROVED	CAD FILE	DATE	REV Y		PART NO.82-332
FINISH							