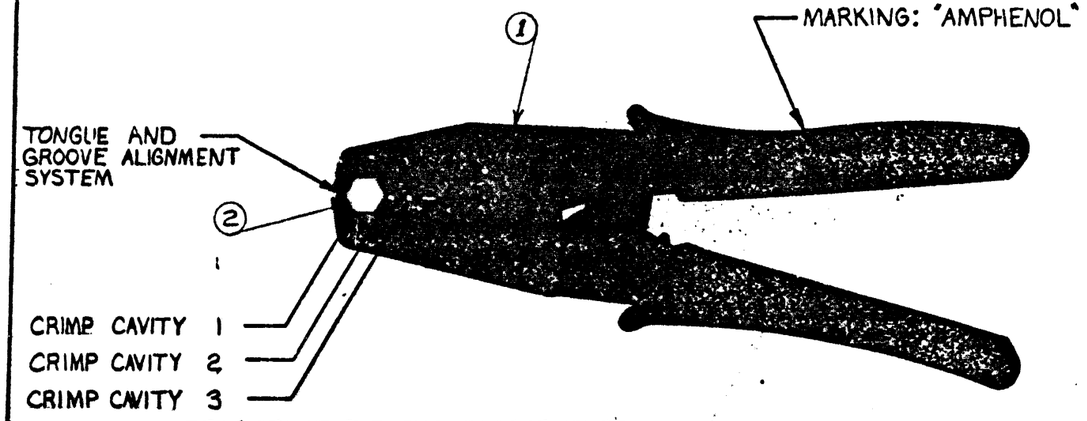
DO NOT SCALE THIS DRAWING

REVISION				
SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	7-22-88	35742	GEB DR
B	1) LIST OF MATERIALS ADDED 2) 2" FLAT HD. SCREWS ADDED	1/25/93	36120	WIC DR



NOTE: 1. CRIMP DIE SHOWN ASSEMBLED.
2. SHIP DIES UNASSEMBLED TO FRAME. 2 FLAT HEAD SCREWS ARE SUPPLIED WITH HANDLE FOR DIE ASSEMBLY. (B)

CAVITY	WIDTH ACROSS HEX FLATS	FOR:
1	.429 ±.003	BRAID CRIMP
2	.0755 ±.0015 BOTH SIDES	CONTACT PIN CRIMP
3	.0755 ±.0015 BOTH SIDES	CONTACT PIN CRIMP

(B) 3. PACKAGE HANDLE AND DIE SET(S) IN ONE BOX FOR SHIPPING.

227-983
DRAWING NUMBER | ISSUE B

MANUFACTURER:
PRESSMASTER TOOL, INC.
815 W. VANBUREN ST., SUITE 330
CHICAGO, ILL., 60607
(312) 666-1717

	PART NO.	QUAN	UOM		DESCRIPTION	CODE	FINISH
(B)	227-1417	1		2	DIE SET		
(A)	227-987	1		1	TOOL HANDLE		

LIST OF MATERIAL

REMOVE ALL BURRS, BREAK CORNERS AND SHARP EDGES PER MACHINE UNLESS OTHERWISE SPECIFIED.

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NEXT ASSY	USED ON
MATERIAL	
PASSIVATION	
FINISH	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE:
2 PLACE DECIMAL ±.010 | 3 PLACE DECIMAL ±.005 | ANGLES ± 1°

REFERENCE DRAWING NO.
EAR • 70264-1

		DATE
DRAWN BY	G. SWANSON	7-22-88
ENGINEER		7-22-88
ENGINEER		7-22-88
QUALITY ASSURANCE		DATE
SPEC ENG		DATE

TITLE COMPLETE QUICK CRIMP TOOL FOR 82-5509-CC

ALLIED Amphenol Products
RF Connector Operations
Danbury, Conn. U.S.A.

SCALE FULL | SHEET 1 OF 1

CODE IDENTIFICATION	DRAWING SIZE	DRAWING NO.	ISSUE
74868	C	227-983	E

JOSEPH MERRITT & CO.