

DO NOT SCALE FROM THIS PRINT

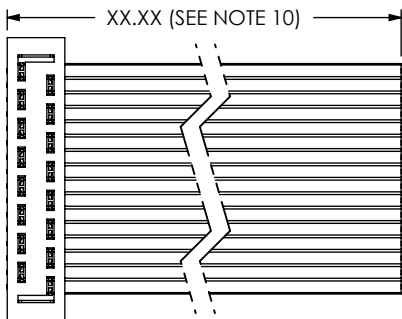
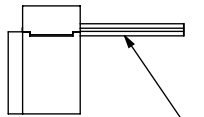


FIG 2  
HCSD-08-S-XX.XX-01 SHOWN  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)



CB-XX-28-7/36-050-G

FIG 3  
-G: GRAY CABLE  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

HCSD-XX-X-XX.XX-01-XXX-XXX

NO OF POSITIONS  
-02 THRU -36  
(STANDARD COLOR CODED CABLE)  
(-32 & -36 ONLY AVAILABLE WITH -G OPTION)

OPTION #2  
(SEE FIG 3 THRU FIG 19 FOR AVAILABLE OPTIONS)

OPTION #1  
(SEE FIG 3 THRU FIG 19 FOR AVAILABLE OPTIONS)

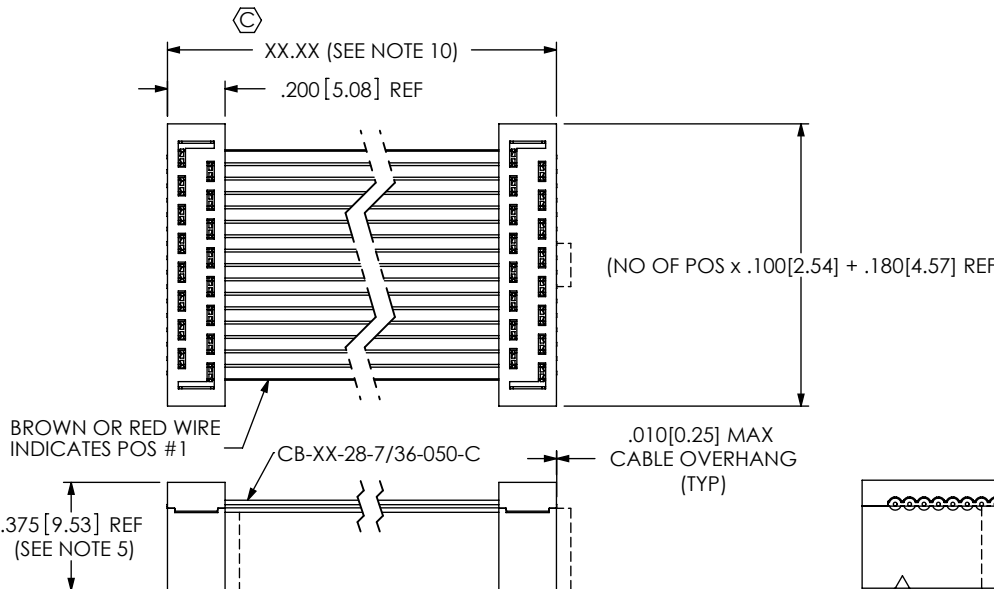
LEAD STYLE

END ASSEMBLY  
-S: SINGLE END  
-D: DOUBLE END

ASSEMBLY LENGTH  
(2 INCH MINIMUM)

-T: BRIGHT ACID TIN ON ENTIRE PIN  
(USE HCSD-XX-01-TX)  
LEAVE BLANK FOR 10μ" SELECTIVE GOLD IN CONTACT AREA, BRIGHT ACID TIN ON TAIL.

FIG 4  
-T: TIN PLATING



BROWN OR RED WIRE INDICATES POS #1

CB-XX-28-7/36-050-C

.010 [0.25] MAX CABLE OVERHANG (TYP)

.375 [9.53] REF (SEE NOTE 5)

HCSD-XX-01-X

NOTCH DENOTES FIRST POSITION (SEE NOTE 8)

FIG 1  
HCSD-08-D-XX.XX-01 SHOWN

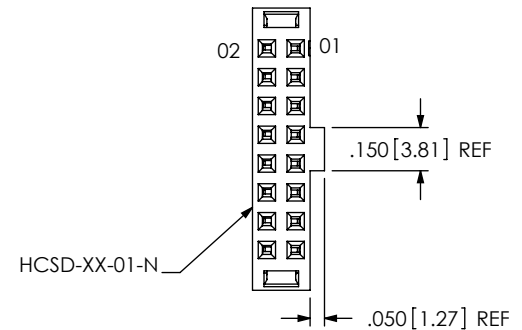


FIG 5  
-N: NOTCH  
(NOT AVAILABLE ON -02 POSITION)  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)

F:\DWG\MISC\MKTG\HCSD-XX-X-XX.XX-01-XXX-XXX-MKT.SLDDRW

NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. HIDDEN LINES ARE USED TO SHOW POLARIZATION WHEN USING -N OPTION.
3. ALL ASSEMBLIES TO BE 100% ELECTRICALLY TESTED FOR SHORTS AND OPENS
4. ALL ASSEMBLIES TO BE 100% HI-POT TESTED AT 1000V.
5. HCSD-XX-01-X TO BE PRESSED TOGETHER WITH NO GAPS BETWEEN CABLE & BODIES.
6. CONDUCTORS SHALL BE CONSISTENT IN APPEARANCE, SOLDER MUST MAINTAIN CABLE STRANDS WITHIN THE MAX DIA. TOLERANCE.
7. NOTE DELETED.
8. FOR R OR RW OPTION, CABLE RIB ORIENTATION CAN BE EITHER TOWARDS OR AWAY FROM THE CAP.
9. WHEN CUTTING CABLE TO LENGTH, CONDUCTORS SHOULD NOT EXTEND PAST THE CABLE INSULATION, EXTENDING LESS THAN 25% OF CABLE THICKNESS ON CONSECUTIVE AND LESS THAN 50% OF THE CABLE THICKNESS ON NON-CONSECUTIVE STRANDS IS CONSIDERED A PROCESS INDICATOR.
10. FOR LENGTHS LESS THAN 12.5", TOLERANCE SHALL BE ±.125 [3.18], ALL OTHER LENGTHS SHALL BE ±1%.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
DECIMALS ANGLES  
.XX: ±.01 [.3] 1°  
.XXX: ±.005 [.13]  
.XXXX: ±.0020 [.051]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 3:2  
INSULATOR: LCP, UL 94 VO, COLOR: BLACK  
CONTACT: PHOS BRONZE  
CABLE: COLOR-CODED OR GRAY PVC/TIN PLATED COPPER

DESCRIPTION: .100 CL MOLD TO POS DOUBLE ROW FEMALE ASSEMBLY  
DWG. NO. HCSD-XX-X-XX.XX-01-XXX-XXX  
BY: KOLB 08/03/1990 SHEET 1 OF 4



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REVISION AB

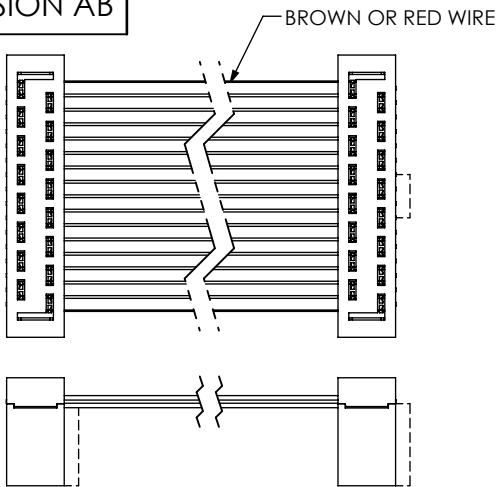


FIG 6

-RW: REVERSE WIRING  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG1)

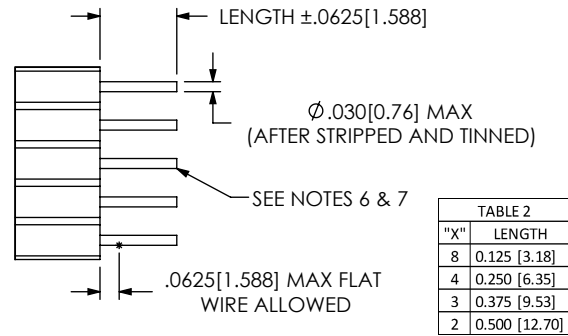


FIG 7

-ST"X": STRIPPED AND TINNED  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG1)  
(NOT AVAILABLE IN 28 POS AND UP)

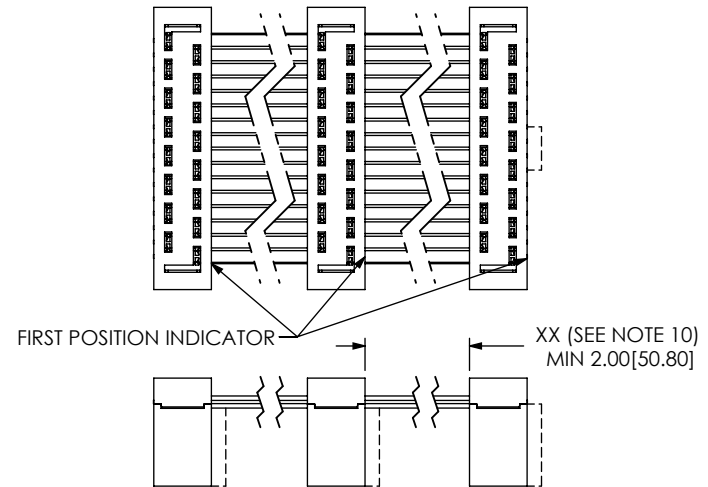


FIG 8

-D"XX": DAISY CHAIN DOUBLE  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG1)  
(2 INCH MIN WITH 1 INCH INCREMENTS)

BOTH SOCKETS REVERSED  
WHEN DAISY CHAINED

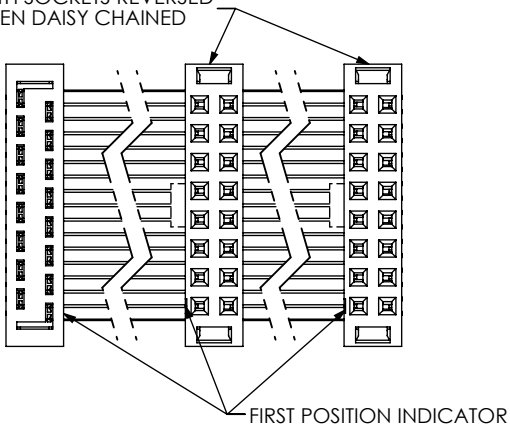
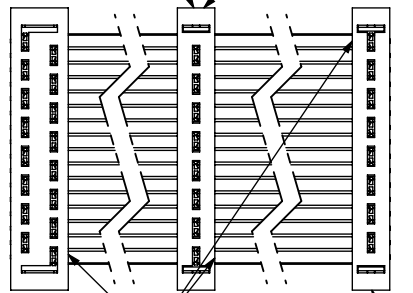


FIG 9

-R: REVERSE CONNECTOR  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG1)

MIDDLE SINGLE TO TERMINATE  
TO CONDUCTOR #1

HCSS-XX-01-X



END SINGLE TO TERMINATE  
TO CONDUCTOR #2

FIG 10

-W"XX": WIRING REVERSED  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG1)

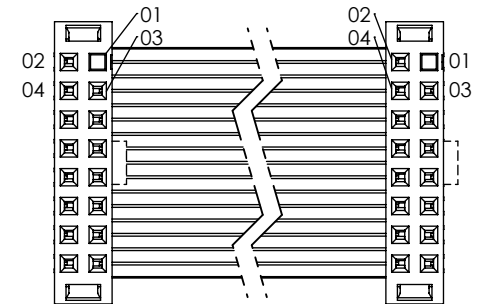


FIG 11

-P"XX": POLARIZED MATING  
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG1)  
XX = POSITION NO  
INSERT POLARIZING KEY PART NO PK-06-N  
INTO SPECIFIED POSITION -XX (BOTH ENDS)

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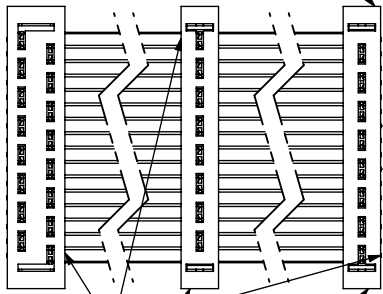
SHEET SCALE: 3:2

DESCRIPTION: .100 CL MOLD TO POS DOUBLE  
ROW FEMALE ASSEMBLY

DWG. NO.  
HCSD-XX-X-XX.XX-01-XXX-XXX

BY: KOLB 08/03/1990 SHEET 2 OF 4

END SINGLE TO TERMINATE TO CONDUCTOR #2



FIRST POSITION INDICATOR  
MIDDLE SINGLE TO TERMINATE TO CONDUCTOR #1

HCSS-XX-01-X

XX (SEE NOTE 10)  
MIN 2.00[50.80]

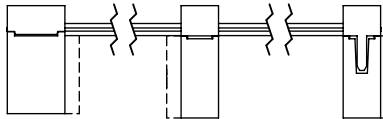
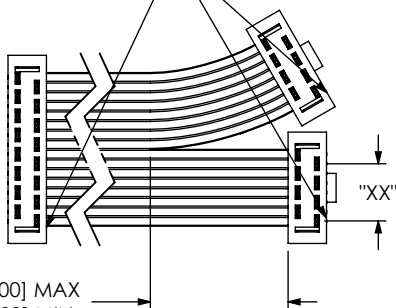


FIG 12

-S"XX": DAISY CHAIN SINGLE  
(SAME AS FIG 1, DIFFERENT AS SHOWN)  
2 INCH MIN WITH 1 INCH INCREMENTS  
SCALE: 3:2

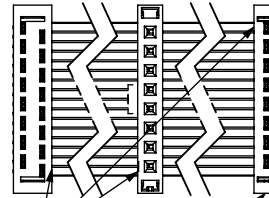
FIRST POSITION INDICATOR



5.000[127.00] MAX  
2.000[50.80] MIN

FIG 15

-BXX: BREAKOUT OPTION  
(SAME AS FIG 1, DIFFERENT AS SHOWN)  
"XX" = NO OF CONDUCTORS BROKEN OUT FROM THE FIRST POSITION  
(HCSD-08-XX.XX-01-N-B04 SHOWN)



FIRST POSITION INDICATOR

HCSS-XX-01-X

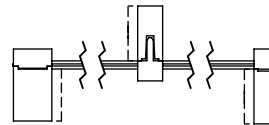
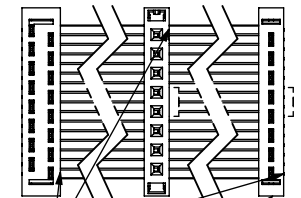


FIG 13

-W"XX"-M: MIDDLE REVERSED  
(SAME AS FIG 1, DIFFERENT AS SHOWN)



FIRST POSITION INDICATOR

HCSS-XX-01-X

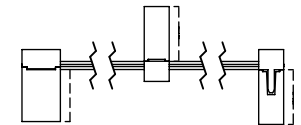
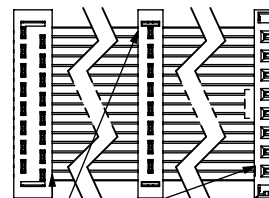


FIG 14

-S"XX"-M: MIDDLE REVERSED  
(SAME AS FIG 1, DIFFERENT AS SHOWN)



FIRST POSITION INDICATOR

HCSS-XX-01-X

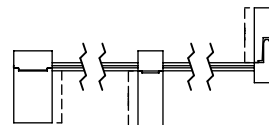
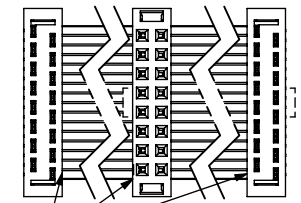


FIG 16

-S"XX"-O: OUTSIDE REVERSED  
(SAME AS FIG 1, DIFFERENT AS SHOWN)



FIRST POSITION INDICATOR

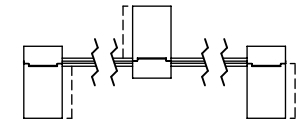


FIG 17

-D"XX"-M: MIDDLE REVERSED  
(SAME AS FIG 1, DIFFERENT AS SHOWN)

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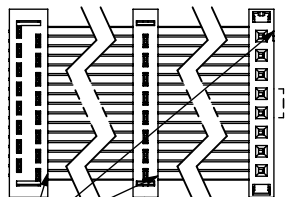
DO NOT SCALE DRAWING

SHEET SCALE: 1:1

DESCRIPTION: .100 CL MOLD TO POS DOUBLE ROW FEMALE ASSEMBLY

DWG. NO. HCSD-XX-X-XX.XX-01-XXX-XXX

BY: KOLB 08/03/1990 SHEET 3 OF 4



FIRST POSITION INDICATOR

HCSS-XX-01-X

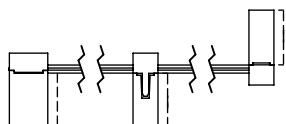
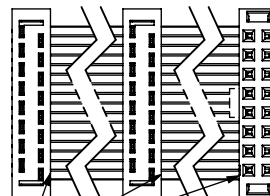


FIG 18

-W"XX"-O: OUTSIDE REVERSED  
(SAME AS FIG 1, DIFFERENT AS SHOWN)



FIRST POSITION INDICATOR

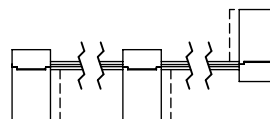


FIG 19

-D"XX"-O: OUTSIDE REVERSED  
(SAME AS FIG 1, DIFFERENT AS SHOWN)

CRITICAL DIMENSION INSPECTION INSTRUCTION TABLE

ASSEMBLY OPERATION	IN-PROCESS INSPECTION
ASSEMBLE CB-XX-28-7/36-050-C	C1, C2

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DWG. NO. HCSD-XX-X-XX.XX-01-XXX-XXX

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