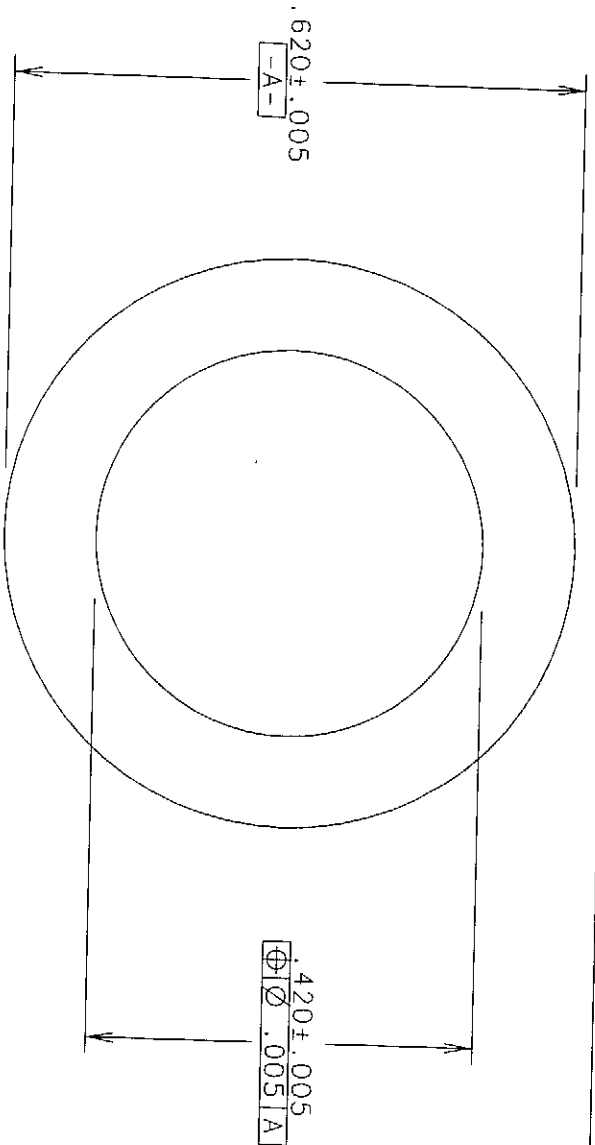


ENG110C

DWG. NO. 51M5034

ALL REVISIONS TO THIS DRAWING MUST BE MADE ON THE CAD SYSTEM



NOTES:

1. SEALS TO BE SUPPLIED LOOSE.
2. NICKS ON EITHER EDGE ARE ACCEPTABLE IF DIMENSIONS REMAIN WITHIN PRINT TOLERANCE.
3. SURFACE SCRATCHES ARE ACCEPTABLE IF THEY DO NOT COMPLETELY CROSS BETWEEN THE I.D. AND O.D.
4. MATERIAL: REEVOCOTE 7049, NYLON REINFORCED NITRILE
5. FOR REFERENCE ONLY: HUGHES PART # 166006 (PREVIOUSLY 63128-008).

ISSUE	APP/DATE	DESCRIPTION
F	DMO	CORRECTED SPELLING ERROR ECN#323208 DWS 2-5-98
E	DMO	ADDED NOTE 5 ECN#322438 DWS 12-17-97
D	DMO	ADDED NOTE 4, MATERIAL WAS 60 DUROMETER BUNA-N. .032±.005 WAS .032±.005 ECN#322433 DWS 12-8-97
C	DMO	REVISED DIMENSIONS AND TOLERANCES ECN#321316 DWS 8-28-97
B	MJS	ADDED TOLERANCES ECN 320715 7-15-97
A	DMO	ORIGINAL ECN 320385 6-18-97

REVISIONS



GRAYHILL, INC.  
561 HILLGROVE AVE.  
LA GRANGE, IL 60525  
PHONE (708) 354-1040

UNLESS OTHERWISE SPECIFIED TOLERANCES AND DIMENSIONS ARE IN INCHES  
 LINEAR ± .005 DIAMETERS ± .005  
 ANGULAR ± 0° 0'  
 LIMITS APPLY BEFORE FINISHING  
 DO NOT SCALE THIS PRINT

CRITICAL CHARACTERISTIC FLAGS  
 PER GRAYHILL SPEC. SOP2338

△ -- CRITICAL CHARACTERISTIC FLAG  
 ○ -- Cpk REQUIRED

☒ -- S.P.C. FLAG (CONTROL CHART REQUIRED ON FEATURE SPECIFIED)

FINISH	CLEAN	APPROVED DATE
		DMO 6-18-97
MATERIAL	SEE NOTE 4	CHECKED DATE
		DMO 6-18-97
NAME	GASKET	DRAWN DATE
		DWS 6-18-97
PAGE NO.	81073	CADAM DRAWING
		51M5034.F, 01, 1, 1
DWG. NO.	51M5034	ISSUE
SIZE	A	F
SCALE	N.T.S.	SHEET 1 OF 1