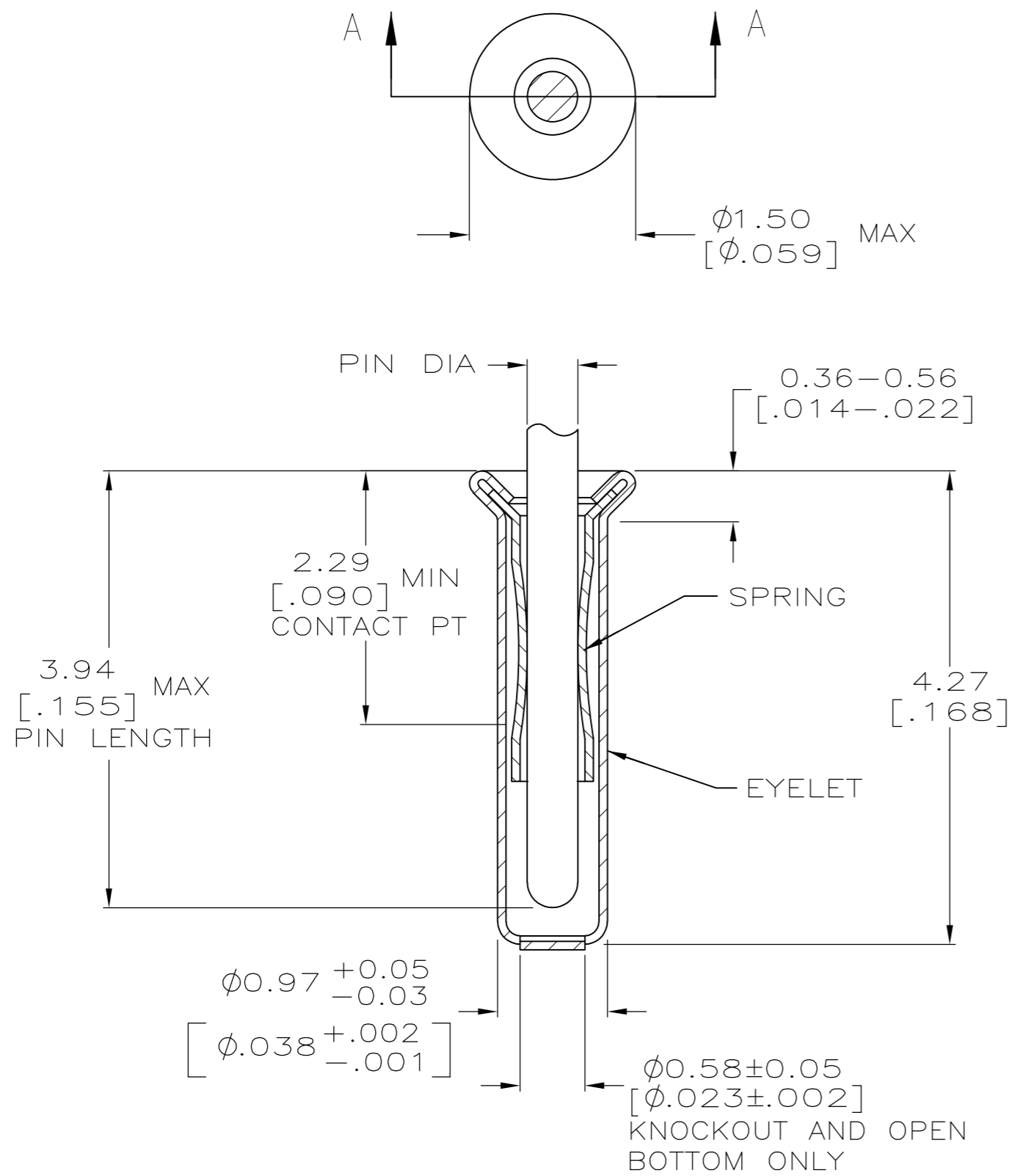


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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00	AC2	REVISED PER ECO-11-004835	11MAR11	RK HMR



SECTION A-A

- 1. TIN PER MIL-T-10727 OR TIN LEAD .000254 [.000100] MIN THK.
- 2. GOLD PER MIL-G-45204, TYPE II, 0.00076 [.000030] MIN THK OVER NICKEL PER QQ-N-290 0.00028 [.000011] MIN THK ON CONTACT AREA.
- 3. GOLD FLASH PER MIL-G-45204, TYPE II, 0.13µm [.000005] MIN THK. OVER NICKEL PLATE PER QQ-N-290 0.51µm-1.52µm [.000020-.000060] EXT THK.
- 4. RECOMMENDED HOLE SIZE, PLATED OR UNPLATED:
 MACHINE INSERTION: 1.04±0.05 [.041±.002]
 HAND INSERTION: 1.02 ^{+0.10}/_{-0.00} [.040 ^{+0.004}/_{-0.000}]
- 5. APPLICATION TOOL PART NUMBER:
 MACHINE NO. 682127-2
 INSERTION HEAD NO. 682039-1
- 6. TO INSURE PROPER SPRING TENSION DO NOT EXCEED A 0.10 [.004] DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER PIN.
- 7. BOTTOM PLUG KNOCKOUT TOOL PART NUMBER 69729 WITH TIP PART NUMBER 69728.
- 8. TIN PER ASTM B 545, .000254 [.000100] MIN THK.

THIS DRAWING IS A CONTROLLED DOCUMENT.	DWN	20SEP2005	FINISH		PART NO
SUPSD BY 50935-1	CLOSED	0.33-0.51 [.013-.020]	TIN 8	TIN 8	6-50935-2
	OPEN		TIN 1	GOLD 2	50935-9
OBSOLETE	KNOCKOUT	0.33-0.51 [.013-.020]	GOLD 3	TIN 1	50935-8
	CLOSED		TIN 1	GOLD 2	50935-6
			GOLD 3	TIN 1	TIN 1
OBSOLETE	CLOSED	0.33-0.51 [.013-.020]	TIN 1	GOLD 2	50935-4
			GOLD 3	TIN 1	TIN 1
OBSOLETE	BOTTOM TYPE	RECOMMENDED PIN DIA 6	EYELET	SPRING	50935-1
					50935

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	R. TALLEY	20SEP2005	TE Connectivity	
DIMENSIONS: INCHES		CHK	-	APVD	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	-	APPLICATION SPEC	MINIATURE SPRING SOCKET ASSEMBLY SERIES 1	
0 PLC ± -		WEIGHT	-	SCALE	CAGE CODE	DRAWING NO
1 PLC ± -		CUSTOMER DRAWING	-	20:1	00779	C=50935
2 PLC ± -		RESTRICTED TO	-	SHEET	1	OF 1
3 PLC ± 0.20 [.008]		REV	AC2			
4 PLC ± -						
ANGLES ± -						
MATERIAL	BE CU					