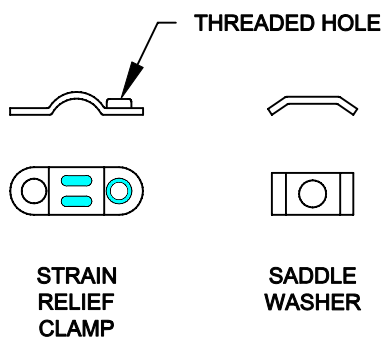
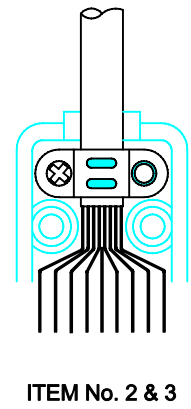
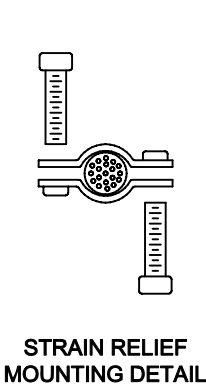
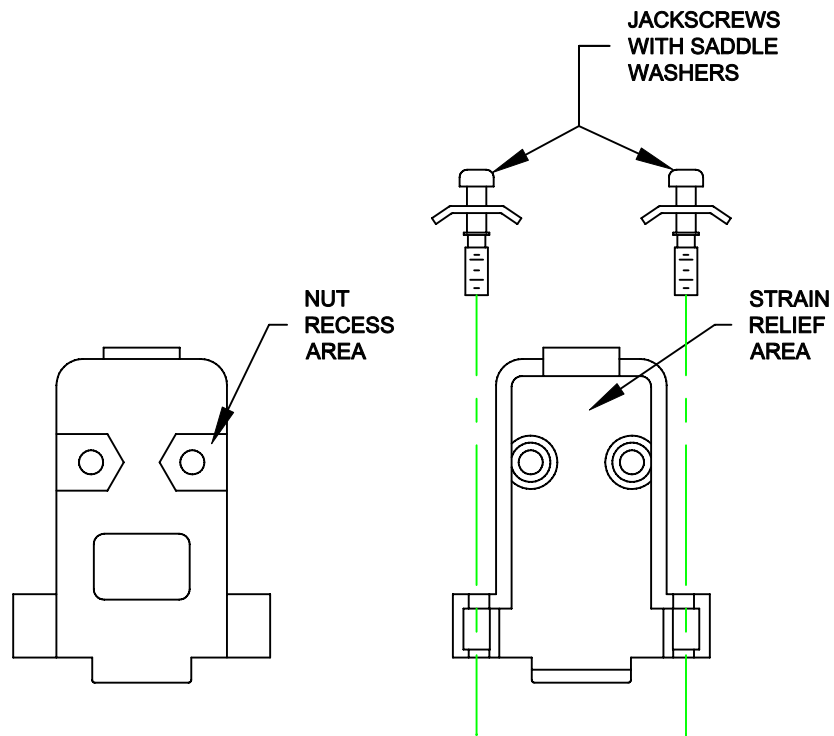


ASSEMBLY INSTRUCTIONS:

1. PREPARE CABLE ENDS, CONNECT TO CONNECTOR
2. CLAMP STRAIN RELIEF ONTO CABLE MAKING SURE CABLE JACKET IS BELOW STRAIN RELIEF
3. PLACE STRAIN RELIEF INSIDE STRAIN RELIEF AREA OF ONE HOOD
4. INSERT THE JACKSCREWS IN THE SADDLE WASHERS. PLACE THE JACKSCREWS INTO THE HOOD WITH THE CABLE
5. PLACE THE OTHER HALVE OF THE HOOD ON TOP OF THE FIRST HALF, MAKING SURE NO WIRES ARE PINCHED
6. HOLDING THE HOODS TOGETHER, INSERT THE MOUNTING SCREWS THROUGH THE HOODS IN OPPOSITE DIRECTIONS. TIGHTEN THE TWO HALVES TOGETHER

9, 15, 25 & 37 PIN



RoHS COMPLIANT

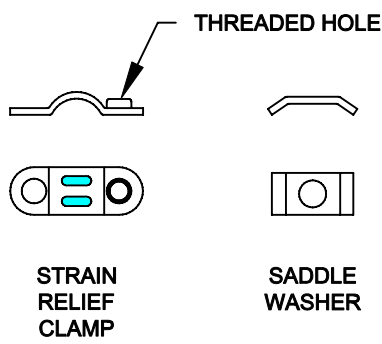
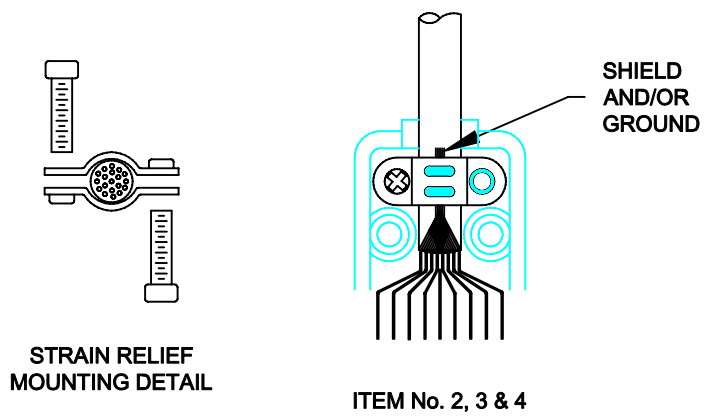
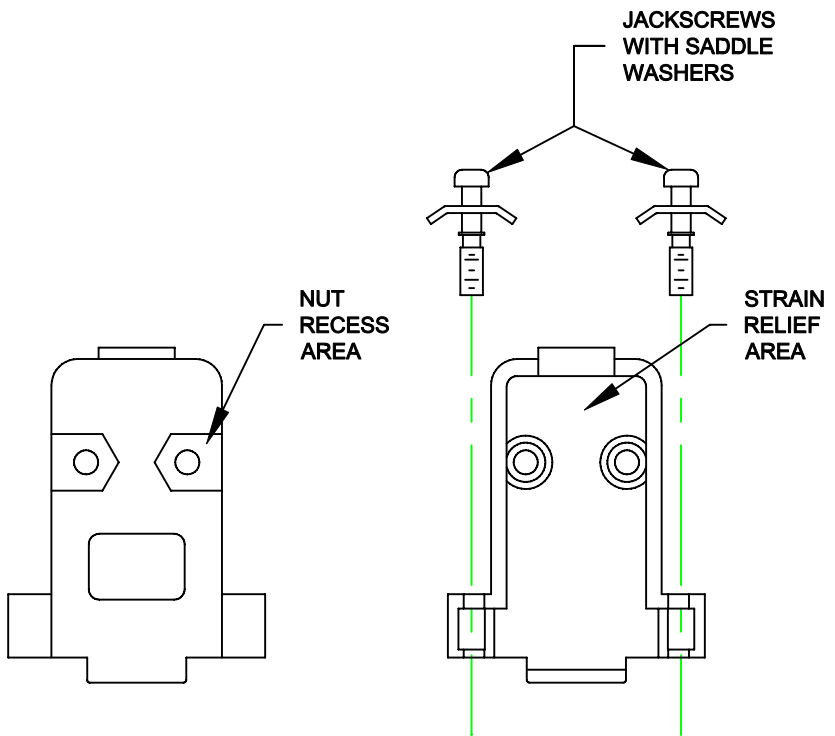
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			CHECKED: X	DATE: X
<h1>NorComp</h1>		SCALE: N.T.S.	SHEET 1	OF 4
		REV 0		
		DWG NO. BACKSHELL - 977 SERIES		

ASSEMBLY INSTRUCTIONS:

1. PREPARE CABLE ENDS, CONNECT TO CONNECTOR
2. CLAMP STRAIN RELIEF ONTO CABLE MAKING SURE CABLE JACKET IS BELOW STRAIN RELIEF
3. IF CABLE IS SHIELDED, FOLD SHIELD AND/OR GROUND WIRE BACK UNDER STRAIN RELIEF BEFORE CLAMPING. CUT ANY EXCESS WIRE FLUSH WITH THE TOP OF THE STRAIN RELIEF
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9, 15, 25 & 37 PIN



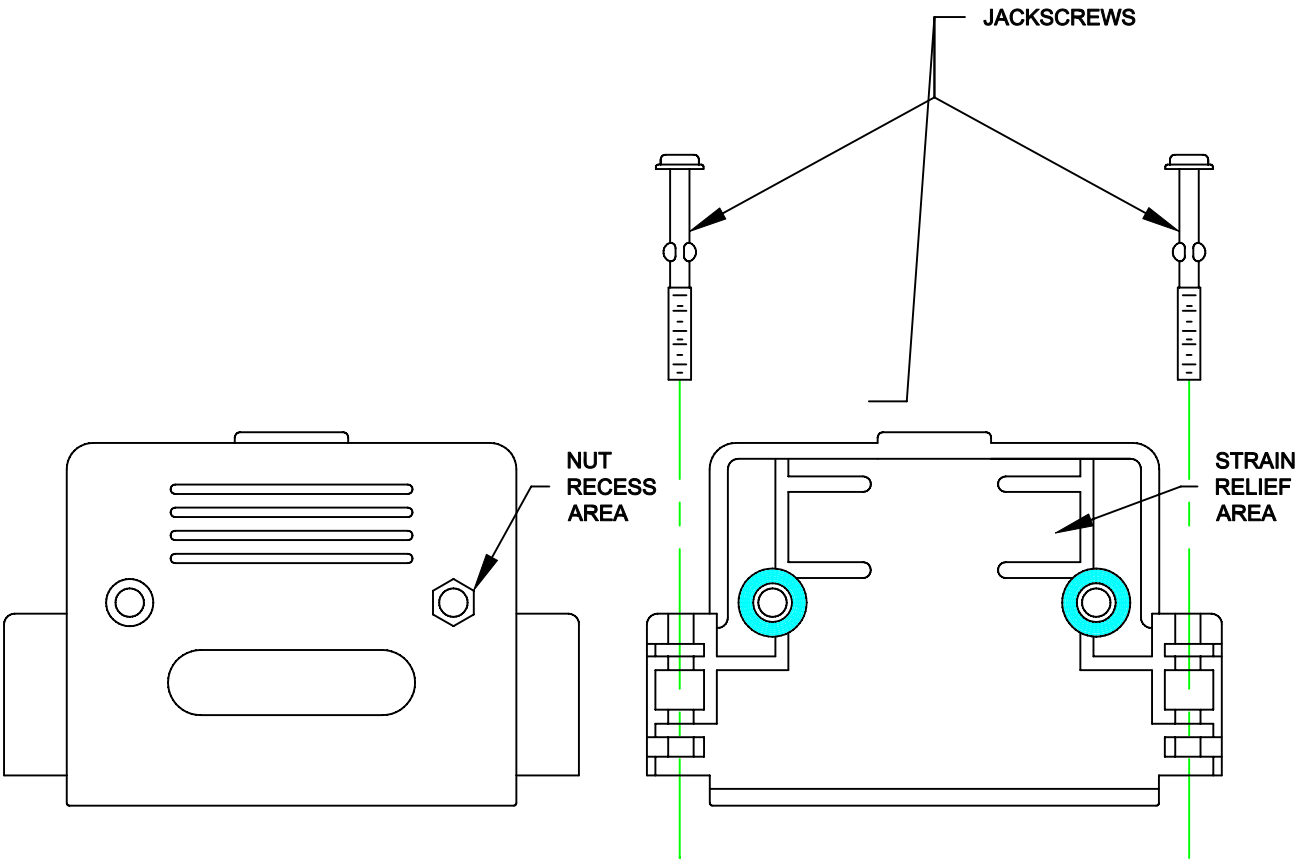
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METALIZED PLASTIC

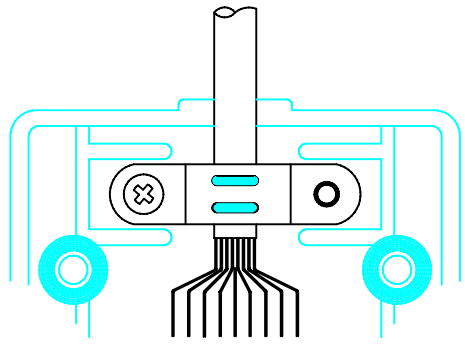
	THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF NorComp AND SHALL NOT BE REPRODUCED, COPIED OR USED AS THE BASIS FOR THE MANUFACTURE OF SALE OF APPARATUS WITHOUT WRITTEN PERMISSION.		DRAWN: C. SMITH	DATE: 03-29-06
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NorComp		SCALE: N.T.S.	SHEET 2	OF 4
		DWG NO. BACKSHELL - 977 SERIES		REV 0

ASSEMBLY INSTRUCTIONS:

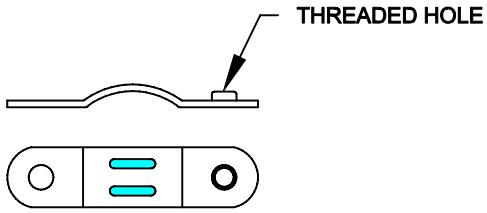
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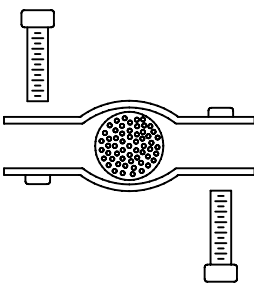
50 PIN



ITEM No. 2 & 3



STRAIN RELIEF CLAMP



STRAIN RELIEF MOUNTING DETAIL

RoHS COMPLIANT

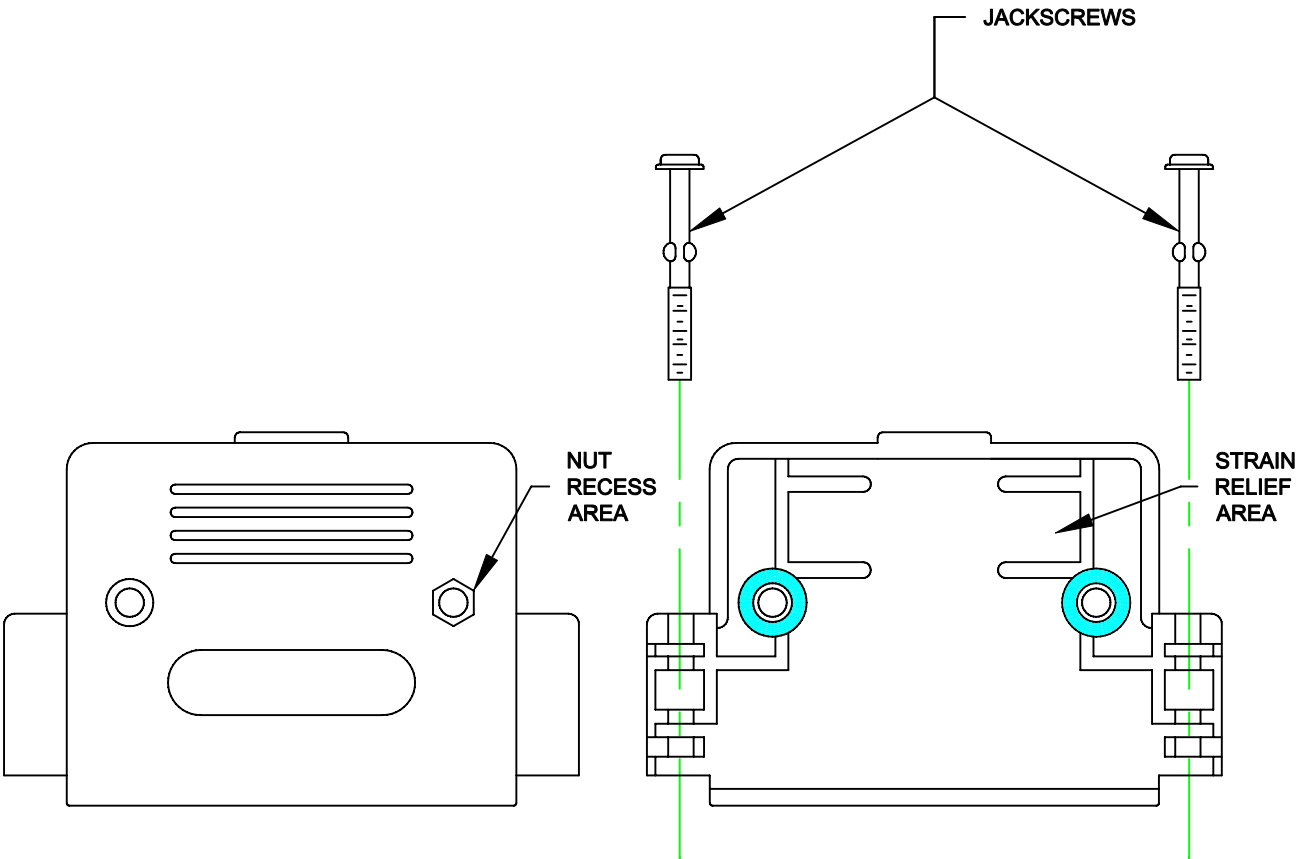
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NorComp	SCALE: N.T.S.	SHEET 3	OF 4	REV 0
	DWG NO. BACKSHELL - 977 SERIES			

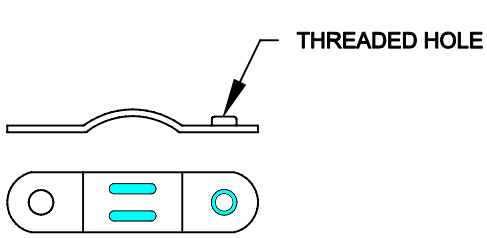
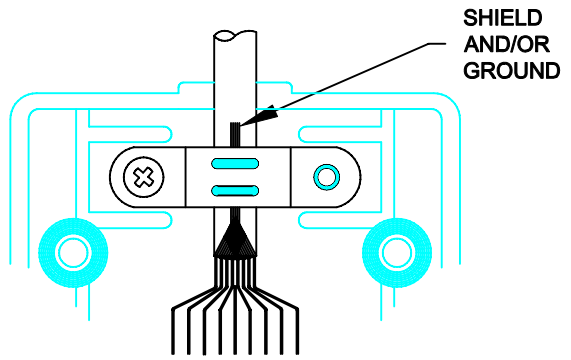
DESCRIPTION: BACKSHELL ASSEMBLY INSTRUCTIONS - METALIZED PLASTIC

ASSEMBLY INSTRUCTIONS:

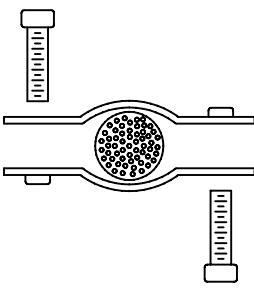
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50 PIN



STRAIN RELIEF CLAMP



STRAIN RELIEF MOUNTING DETAIL

RoHS COMPLIANT

METALIZED PLASTIC

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			CHECKED: X	DATE: X
<h1>NorComp</h1>		SCALE: N.T.S.	SHEET 4 OF 4	REV 0
		DWG NO. BACKSHELL - 977 SERIES		