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**NOTES:**

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

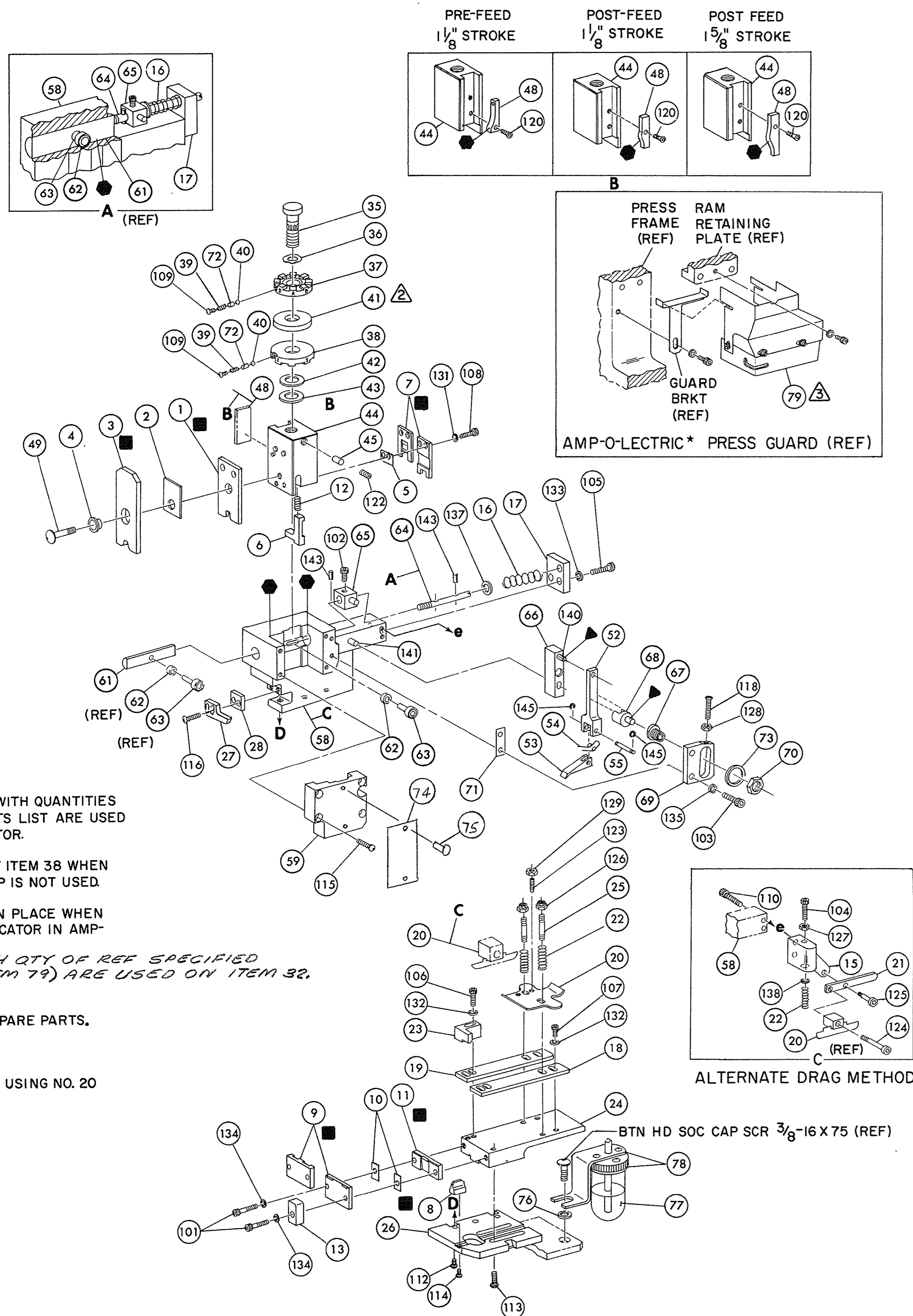
4. PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

**KEY:**

■ RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● GREASE LIGHTLY.



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AMP 3076-2 (8-73)

REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF	454220-1	CAP, RAM	59
				REF	453736-1	HOUSING	58
							57
REF	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143				56
			142				
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF	240624-1	PIN, FEED FINGER	55
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	REF	691499-1	SPRING, FEED FINGER	54
				REF	240635-1	FINGER, FEED	53
				REF	240634-3	LEVER, TERMINAL	52
							51
							50
							49
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	7-21002-9	BOLT, CRIMPER	48
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690602-5	CAM, PRE FEED 1/8 STROKE	47
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133				46
4	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132				
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON	45
				1	455674-1	RAM	44
							43
							42
							41
							40
							39
							38
							37
							36
							35
							34
							33
							32
REF	6-23715-4	S LTD PAN HD MACH (6-32 X 1.25) FEED ADJ	118	/	458980-2	APPLICATOR, BASIC (SUB ASSY)	31
							30
							29
							28
							27
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							2
							1

QTY	PART NO	DESCRIPTION	ITEM NO

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.070	16			60392
B	.067	18			60393
C	.063	20			60394
D	NOT USED				
CRIMP SIZE	TYPE	FEED	APPL INST		
WIRE	.110 F		A18039		
INSUL	.155 O	.860			
WIRE RANGE		INSULATION RANGE	PRESS NO		
20-16		.100-.140	565435-5		
REMARKS					
AMP-O-LECTRIC PRE FEED					

REMARKS		NO	REV
TO APPLY TERMINAL		SPEL 114-2084	
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION	
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL	
ADDRESS	PURCHASE ORDER	CUSTOMER COPY	
CITY	ENG APP	FIELD ENG COPY	

AMP 3076-2 (8-73) CUSTOMER AND ASSEMBLY DRAWING