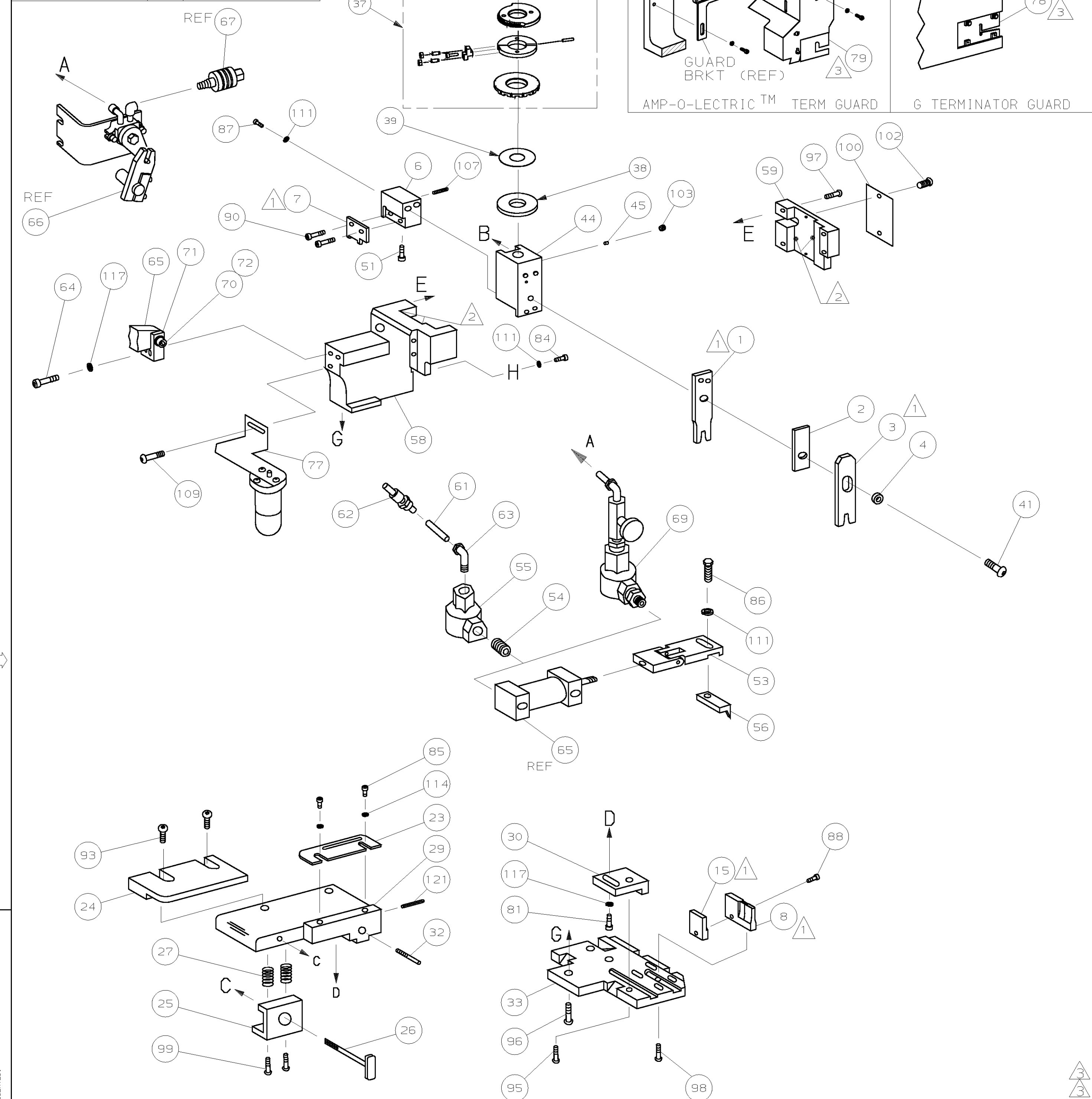
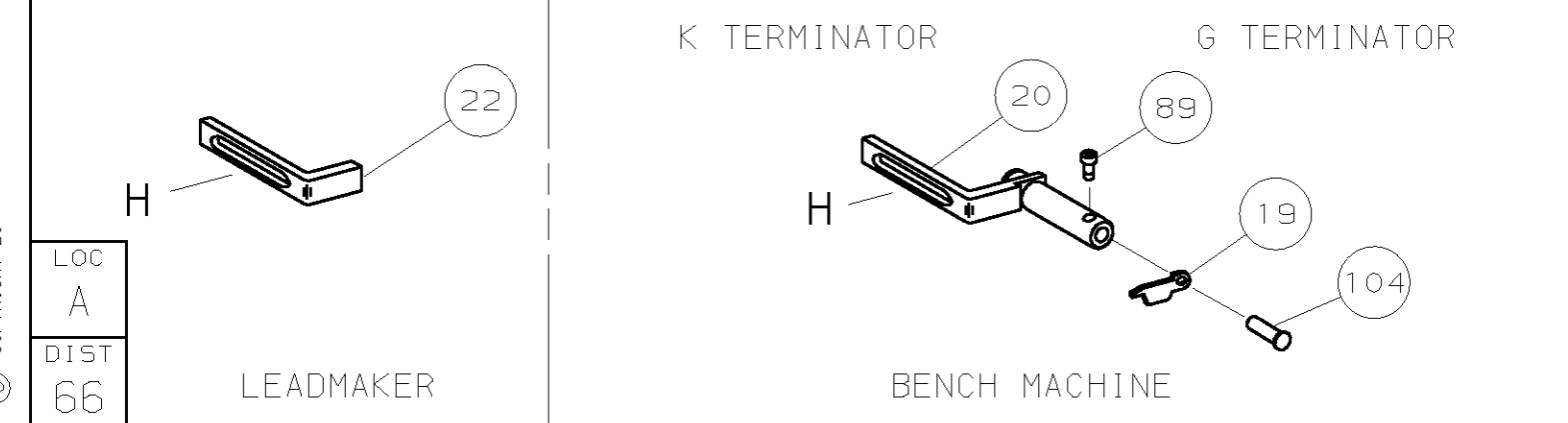


PART NUMBER	REV	FIRST USED
1852002-1	B	122500-1
1852002-2	B	565435-5
1852002-3	B	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS

* WARNING: ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: RING		DELPHI TERMINAL		DELPHI CRIMP SPECS			
AMP TERM PN	MFR TERM PN	REF SETTING	CRIMP HEIGHT	WIRE SIZE			
1572664	12103519	C3	.094 ±.002 [2.39 ±0.05mm]	(2) 16			
		C8	.091 ±.002 [2.31 ±0.05mm]	(1) 16 & (1) 18			
		D5	.087 ±.002 [2.21 ±0.05mm]	(2) 18			
		-	NOT USED				
WIRE STRIP LENGTH		TERM APPL	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.265-.281		NONE		.683	408-8040	458637-1	L3082

QTY	RECD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO	
						129	
						128	
						127	
						126	
						125	
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
							122
1	1	1	-	A	3-21028-5	PIN,SLT SPR(Ø.093x.44)ST GDE PL	121
							120
							119
							118
3	3	3	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
							116
							115
2	2	2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE	114
							113
							112
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
							110
-	1	-	-	A	2-21002-6	SCR,BHC (10-32x.38) LUBE ASSY	109
1	1	1	-	A	21018-5	NUT, HEX (NO. 6)HOLDDOWN	108
1	1	1	-	A	2-21008-1	SCR, SET (4-40x.25)HOLD DOWN	107
							106
							105
1	1	-	-	A	992031-1	PIN, CLEVIS	104
1	1	1	-	A	21009-2	SCR,SKT 5ET(1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19) ID PLATE	102
							101
1	1	1	-	B	461264-5	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88) DRAG	99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW) ANVIL	98
4	4	4	-	A	2-21002-9	SCR,BHC (10-32x.75) CAP	97
3	3	3	-	A	2-22733-8	SCR,BHC (1/4-20x.62)H5G	96
1	1	1	-	A	2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLK	95
							94
2	2	2	-	A	2-21002-1	SCR,BHC (8-32x.38)R STP GDE	93
							92
							91
2	2	-	-	A	2-21002-3	SCR,BHC (8-32x.62)SLUG BL	90
1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19)STRIPPER	89
1	1	1	-	C	3-21000-0	SCR,SHC (8-32x.88)SH PLATE	88
2	2	2	-	A	3-21000-1	SCR,SHC (8-32x1.00)DEP-HOLD	87
1	1	1	-	A	2-22603-1	SCR,HEX HD(8-32x.38)FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR,SHC (4-40x.25)FR ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER	84
							83
							82
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)SG ADJ BL	81
							80
-	1	-	-	B	462992-7	GUARD ASSY	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
-	1	-	-	C	1-465184-0	LUBRICATOR ASSY	77
							76
							75
							74
							73
1	1	1	-	A	3-21001-5	SCR,SHC (3/8-16x1.00)AIR FEED	72
1	1	1	-	B	459610-1	MOUNT, FEED BRACKET	71
							70
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-	1	-	-	B	462992-7	GUARD ASSY	79
REF	-	-	-	B	679532-1	INSERT, GUARD	